

Stock No: APH00580

Caterpillar 324EL Track Excavator

Serial No: CAT0324ETPNW01590

Reg No: 15196E

Cat: EXC25

Year: 2014

Provisional?:

Supplier:

Model: Caterpillar 324EL

Under Repair?

**Log**

<i>Date</i>	<i>Type</i>	<i>Description</i>	<i>Meter</i>	<i>Labour</i>	<i>Parts</i>
13/06/2024	OTHER	Next REGISTRATION RENEWALS - date postponed from 21-Jun-24			
28/03/2024	REPAIR	JB: Run up engine and check for leaks. Resealed all steel gasket intake pipes. Tighten all boost hoses. Check top turbo. Free up seize waste gate lever in turbo. Run and check - engine no longer over boosting. Top turbo in still due to be replaced. Turbo boost max 21psi waste gate bring back to 16psi. Engine oil pressure 67-83psi		\$350.00	
20/03/2024	REPAIR	JB: Fit all pipes and hoses to cylinder head. Fit up exhaust and intake. Fill with water. Replace engine oil filter. Run and check for leaks. Check new temp sensor OK fan cuts in at correct temp. Check oil pressure OK, Drain water and fill with coolant		\$350.00	
19/03/2024	REPAIR	JB: Clean up and fit cylinder head to C7 block. Torque turn bolts. Fit new coolant temperature sensor to head. Fit rocker shaft and rockers. Fill engine with oil. Refit tippet cover		\$350.00	
15/03/2024	REPAIR	JB: Torque ends, fit new piston oil cooler jets, check crank end OK, refit engine oil pump, refit engine sump		\$350.00	
14/03/2024	REPAIR	JB: Assemble 6th piston conrods with new rings and fit crankshaft with new bearings		\$350.00	
14/03/2024	OTHER	Road Runner: Supply Aerial-base, 15cm flexible gain, universal antenna			\$125.22

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13/03/2024	REPAIR	TG: Mount new FM antenna and run cable into cabin. Get headunit working and tidied up wiring. Inspect undercarriage all looked ok (@ 19164 Hours)	19164	\$250.00
13/03/2024	OTHER	Tilly's: Supply parts: Gasket - eng Gasket - inlet elbow gasket - mixer module Gasket - oil pan Gasket - cylinder head Piston kit Bearing kit Tube - oil jet Bolt cyl head		\$4,155.00
6/03/2024	REPAIR	JB: Remove piston/camrods 2 3 5 6 (condition excellent) Remove all piston oil cooler jets (all damaged and all to be replaced). Hone cylinders 1-6		\$350.00
1/03/2024	REPAIR	JB: Lift off cylinder head C7.1. Remove pistons 1-4. Remove failed conrods from piston 1-4. Remove 1 & 4 piston oil cooler jet. Buff block surface		\$250.00
29/02/2024	REPAIR	JB: Drain coolant, remove engine oil pump, remove all air/exhaust/fuel/coolant piping. Remove engine ECM/Harness. Remove rocker shaft and head bolts		\$400.00
22/02/2024	OTHER	Westrac: Supply GP Sensor		\$92.97
21/02/2024	REPAIR	JB: Diagnose failed coolant temperature sensor. Remove toppet cover and inspect valve. Remove sump and find failed bearing		\$350.00
18/08/2023	REPAIR	SS: Drained oil from machine put in new oil and Filters.		\$125.00

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7/07/2023 REPAIR 9260 \$260.00 \$362.00

HeavyQuip: Operator complaint of abnormal noise coming from fan drive area  
- Check fluid levels prior to inspecting  
- Engine oil level full, hydraulic oil level not showing on site gauge and coolant level ok  
- Connected caterpillar E.T and checked for active/logged codes. All OK  
- Inspected area of concern with nothing obvious to cause damage upon start up  
- Started machine and instantly noted abnormal engine knocking noise that would change with engine RPM when increased  
- Obtained engine oil sample  
- Checked and confirmed engine oil pressure within OEM specifications at low and high idle - Carried out cylinder cutout test to rule out injector under/over fuelling  
- All cylinders cutout as they should with no change to abnormal engine knocking noise  
- Removed lower engine belly guards and operated engine noting abnormal wining noise possibly from engine oil pan area  
- Advised to bring machine back to workshop for further inspection as testing thus far advised an internal engine failure  
- Installed guards removed to aid in diagnosis (@ 9260 Hours)

19/06/2023 OTHER

Next REGISTRATION RENEWALS - date postponed from 21-Jun-23

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5/06/2023	REPAIR	Pirtek: Drove to kings Forrest site to attend leak on cat excavator, Supplied and new hose and fittings to main hydraulic system centre to boom, Topped up hydraulic fluid, Tested and operated machine Parts supplied: HOSE ASSEMBLY BRAKE CLEAN VPS BRAKE CLEAN, HYD OIL 20LTR		\$285.00	\$693.56
23/05/2023	OTHER	Heavy Quip: Grease Nipples.			\$6.00
12/05/2023	SERVICE	Heavy Quip: Travel to and From site/ \$95 each way-78KM at \$1.50/KM one way only. Collect required parts from workshop. Required to wait for site induction. Carry out 1000hr service as requested with service kit and oils provided. Engine oil and filter changed/ Fuel Filters changed, fuel fitters changed/ All hydraulic fitters replaced except for main tank return filter ( not supplied )/ final drive oil changed/ topped up swing drive oil due to oil being changed recently as requested. Checked and topped up hydraulic oil level/ inner and outer engine oil air filters replaced/ both cab filters replaced/ grass machine and check over/ replaced 3 grease nipples due to check valve faulty/ Dispose of waste oil back at workshop/ cut open filters at workshop and inspected, ALL OK (@ 9028 Hours)	9028	\$957.00	\$31.00
9/05/2023	OTHER	Hastings: Supply Service Kit			\$699.76

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27/04/2023	REPAIR	Yatala Truck & Electrical: ault/issue: A/C not cold Diagnosis: Faulty Thermostat Repairs: 6/4/23 Drove to NSW diagnosed and organised new Thermostat. Removed rear dash panels and Thermostat then told to complete job on Tuesday. 11/04/23. Drove back to Yatal. Repairs: picked up Thermostat from Hastings drove to NSW removed rear dash panels and evaporator assy A/C gas recover, Fitted new thermostat tested ok. Pressure test system, VAC down, introduce oil into system & Regas system drove back to yatala		\$1,450.00
28/02/2023	OTHER	YTEE: Supply axis radio		\$240.00
12/01/2023	REPAIR	Oconnell DFC: Fit duo cone seals to housings. Fit hub, shimms and bearing retainer to machine. Loctite and torque all bolts as per specifications. Clean up all planetary sets and fit planetary and housing. Torque all bolts. Fill with oil and check operation. All ok. Lower down onto track and reconnect track with new locking pin. Fit grousers and tension track. (@ 8663 Hours)	8663	\$340.00
12/01/2023	REPAIR	Oconnell DFC: Take machine out and check operation of machine, all ok. Shimmed up arm - hitch due to excessive play. Cleaned up work area. removed radio and ordered new fm radio due to no operation of old one. Replace handpeice for 2 way radio due to cord u/s. (@ 8863 Hours)	8863	\$212.50

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11/01/2023	SERVICE	Oconnell DFC: Carry out 500 hr service on machine. Replace LH side lower track roller due to siezed and flat spots. Not had to tap holes due to full of rust and were very hard getting out so took time. All ok otherwise. (@ 8663 Hours)	8663	\$212.50	
11/01/2023	REPAIR	Oconnell DFC: Bring machine into workshop. Set up for splitting track LH side. Split track, note track pin was very tight. Remove final drive planetary sets to access bearing retainer. Remove bearing retainer an hub assy. remove duo cone seals and inspect housings. Clean up all duo cone areas. seal ramp inside hub is very minor/flat but decision made to reinstall. Clean up all parts and prepare for reinstallation. (@ 8663 Hours)	8663	\$552.50	
11/01/2023	OTHER	ITR: Track roller sf			\$276.56
16/11/2022	OTHER	Hastings: Seal Gp and Seal o-ring			\$381.03
1/11/2022	REPAIR	O'Connell DFC: Travel to site on Sunshine Coast to investigate oil leak on LH side final drive. Leak is from around duo seal area. Checked oil level. Was over full. Appears oil leaking through drive motor into final causing pressure in result blowing seal. replaced final drive oil and checked hydraulic oil. All ok. Advised to put back to work but monitor. (@ 8620 Hours)	8620	\$340.00	
1/11/2022	REPAIR	Pirtek: Inspect excavator for hydraulic leak. Found LHS drive motor leaking. Advised A-Plant Mechanic			\$127.50
6/10/2022	OTHER	O'Connell DFC: Carry out machine on-hire, diagnose and repair travel alarm not working. All ok. Source correct attachments for machine. (@ 8539 Hours)	8539	\$255.00	

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23/08/2022	OTHER	HASTINGS: 1 x motor as		\$1,661.08
8/08/2022	REPAIR	OCONNELL DFC: Continue with track job. Finish removing all grouser plates. Oxy cut bolts that were siezed. Buff all remaining grouser plates. Fit all plates to track chains. Tension all bolts. Took time. Tension tracks. Check operation, all ok. Refit engine belly plates. Carry out machine on-hire check over and grease machine. (@ 8354 Hours)	8354	\$920.00
4/08/2022	REPAIR	OCONNELL DFC: Continue removing grouser plates, prepping and fitting to new track chains. Grind out and weld 2 cracks in track frame undercarriage. (@ 8354 Hours)	8354	\$480.00
3/08/2022	SERVICE	Oconnell DFC: Carry out service on machine changing fuel and oil filters. Blow out air filters and replace engine oil. Run up. All ok. (@ 8534 Hours)	8534	\$160.00
3/08/2022	REPAIR	OCONNELL DFC: Continue with tracks removing grouser plates off old chains.		\$200.00

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2/08/2022	REPAIR	OCONNELL DFC: Prep and weld pedistool back into place. Straighten gusset inside track frame and weld. Replace all 4 track carrier rollers. Clean inside of track frame. Bolt idler onto new spring tensioner assembly for RH side due to broken spring on old tensioner. Change over locating brackets and safety brackets to new tensioner. Fit idler assembly and track chain to RH side. Fit link pin, bushes and retainer. Drill and tap 3 x track lower roller bolts that had snapped off. Replace bolts, Took time. Fit new seal kit to LH side tensioner. Linish shaft due to water marks. Fit assembly into track frame and fit track. Clean up from job (@ 8354 Hours)	8354	\$840.00
1/08/2022	OTHER	ITR: 2 x slip fit m/pin 408 x bolt track 408 x nut track 3 x top roller 4 x oring 4 x oring 2 x seal lip 4 x ring back up 4 x ring back up 2 x seal b/up		\$6,963.08
1/08/2022	OTHER	ITR: 1 x track adjuster, 4 x bolt		\$2,207.64



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29/07/2022	REPAIR	Oconnell DFC; et up machine for tracks off, remove both tracks for cleaning. Remove idlers for inspection. Replace both sprockets and toque all bolts. Heat and bend straight RH rear carrier roller pedistool. Clean down track frame and inspect. remove bucket cutting edge and clean both surfaces. Flip and bolt up to bucket. Replace all bolts. (@ 8354 Hours)	8354	\$520.00	
28/07/2022	OTHER	ITR: 2 x Sprocket, 32 x bolt, 1 x retainer			\$494.00
27/07/2022	REPAIR	Oconnell DFC: Travel to site to investigate track fallen off machine. When I arrived track was already fitted but carrier roller was missing and pedistool bent down badly. Took photos of all damaged parts and bucket cutting edge missing 6 bolts. Advised float was required. Travel to Hastings Deering. (@ 8354 Hours)	8354	\$160.00	
26/07/2022	OTHER	ITR: 1x top roller			\$125.00
18/07/2022	OTHER	HASTINGS: 1 element As, 1 x element fuel, 1 x element sep			\$92.23
15/07/2022	REPAIR	YHHS: Replace leaking hose to valve on dipper arm cylinder. 1 x hose 2 x ferrule hose, 2 x straight hose insert, 1 x consumables		\$314.36	\$71.85
15/07/2022	REPAIR	OCONNELL: Travel to site and refit track on RH side. Tension track and tension LH side as well. Sprockets are very worn and require replacement. Organise hose fitter for leak on boom. Put machine back to work. (@ 8307 Hours)	8307	\$160.00	
7/07/2022	OTHER	ITR: 1 X double bevel edge			\$626.31
21/06/2022	OTHER	Next REGISTRATION RENEWALS - date postponed from 21-Jun-22			

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14/06/2022	REPAIR	YHHS: Replace blown hose from boom to dipper arm cylinder	\$408.07	\$310.82
4/05/2022	REPAIR	O'Connell DFC: Replace two lower track rollers, replace wiper arm and retaining catch. Carry out pre-site check and grease machine (@ 7995 Hours)	7995 \$240.00	
3/05/2022	OTHER	ITR: 2 x track roller, 8 x bolt m20, 8 x washer m20		\$604.96
3/05/2022	OTHER	HASTINGS: 1 x arm as, 1 x holder		\$198.28
2/04/2022	REPAIR	A Crawford- Counterweight and panel paint	\$400.00	\$150.00
30/03/2022	OTHER	ITR- Double bevel edge HTR, 13 Bolt Plow, 13 Nut 3/4		\$600.22
30/03/2022	OTHER	ITR- 13 Bolt Plow 3/4		\$22.36
29/03/2022	REPAIR	MC AUTOGLASS - Supply and fit upper to suit cat 324E	\$100.00	\$400.00
29/03/2022	REPAIR	Reddog Diesel: Perform software upgrade and D Tier	\$4,090.91	

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22/03/2022	REPAIR	HeavyQuip: APH0580 7942hrs - Confirm operator complaint of active fault code - Code listed as low aftertreatment fuel pressure - Inspected engine bay area - Low coolant level observed - Clear code and start manual regeneration - Regeneration couldn't be started due to high DPF inlet temperature - Allowed temperature to cool - Started process again and same fault code appeared - Site supervisor advised to move machine away from area so another excavator could carry on with work - Used water to cool down exhaust temperature by tipping onto DPF unit - Waited furthermore for temperature to drop - Regeneration now started however stopped multiple times - Got DPF percentage down to 15% - Advised the loss of coolant more than likely related to the NRS cooler and needs to be inspected/replaced to identify the coolant loss due to no excess coolant leaks anywhere on machine (@ 7942 Hours)	7942	\$377.18
16/03/2022	REPAIR	O'Connell DFC: Travel to site and remove A/C condenser and fit new fan to condenser. Refit condenser and test operation. All ok. Top up auto greaser. Return to workshop (@ 7915 Hours)	7915	\$240.00

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15/03/2022	REPAIR	Oconnell DFC: Travel to site and attempt to carry out manual DPF burn. Adapter wouldnt connect. Travelled to Coopers Plains and picked up another adapter. Carried out manual burn and cleared fault. Dropped off adapter. Returned to yard. (@ 7915 Hours)	7915	\$320.00	
10/03/2022	REPAIR	OCONNELL DFC - travel to site. Carry out manual DPF regen through CAT ET. Repair oil leak on boom and top up hydraulic oil. (@ 7884 Hours)	7884	\$240.00	
7/03/2022	REPAIR	YHH: Replace blown hose to Quick Hitch. Fix up tangled hoses and replace missing tube clamp.		\$196.00	\$126.49
4/02/2022	OTHER	Pirtek - Plug			\$15.52
2/02/2022	OTHER	HASTINGS: Tank A			\$195.79
1/02/2022	OTHER	ITR: Assorted thickness packs of Shim Steel			\$492.94
1/02/2022	OTHER	HASTINGS: Clamp, Support Asembly			\$460.04
1/02/2022	OTHER	HASTINGS: 2 X nut, 1 Mirror GP, 2 x Bolt Hex Skt, 2 x Washer- Hard			\$180.38
13/01/2022	REPAIR	HeavyQuip: Confirmed operator complaint of active fault code relating to aftertreatment system - DPF soot level reading at 112% at time of testing - Found fault to be low aftertreatment fuel pressure - Reset code and carried out manual regeneration - Advised operator to contact service manager if any other faults appear (@ 7801 Hours)	7801	\$170.00	

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26/10/2021	REPAIR	HEAVYQUIP: Carry out pre-hire inspection as requested - Machine has intermittent aftertreatment fault so a manual DPF regeneration carried out before leaving workshop (@ 7721 Hours)	7721	\$125.00	
7/10/2021	REPAIR	HEAVYQUIP: 7707hrs - Collect track parts from Yatala workshop - Arrived at site and confirmed LH track snapped - Had to move machine off side of hill - Removed required grouser plates - Laid out track and drove machine back onto track - Rolled track around onto top of carrier rollers - Used oxy/acetylene to blow out snapped pin - Assemble track back together - Tensioned track - Installed grouser plates removed - Pack up tooling (@ 7707 Hours)	7707	\$774.00	
21/09/2021	REPAIR	HEAVYQUIP: Confirmed complaint of track separating from broken track pin - Rolled track around from underneath machine and rolled back onto machine so repairs could be carried out - Removed grouser plates and cut out broken track pin with oxy/acetylene torch - Joined track back together with supplied pin and link spacer - Installed grouser plates and tensioned tracks - Tested operation. All OK - Advised of extremely worn undercarriage on both sides of machine (@ 7633 Hours)	7633	\$990.00	\$24.00

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14/09/2021	REPAIR	HEAVYQUIP:	7597	\$270.00
		- Confirmed operator complaint of high DPF soot level - 103%		
		- Inspected codes and found recent code stating recent regeneration cancelled due to inhibit switch activated		
		- Carried out manual regeneration through CAT E.T and confirmed all OK		
		- Carried out inspection around DPF CEM panel to ensure all connections OK and no fuel/air hoses restricted. All OK (@ 7597 Hours)		

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10/08/2021 REPAIR

HEAVY QUIP: Inspect operator complaint of track not accepting grease  
- Operator advised that they eventually tensioned tracks whilst travelling to site  
- Track tension on both sides OK  
- Operator advised tracks keep falling off on both sides  
- Inspected and found both idler heights worn, sprockets at approximately 30% wear remaining and LH rear track carrier roller bent - Track links have some play however hard to gauge as undercarriage had excessive mud build up at time of inspection  
- Advised company contact of findings along with active engine fault codes relating to aftertreatment system with DPF soot level at 103%  
- Testing found "loss of combustion" fault code present  
- Reset codes and carried out manual regeneration through ET software as requested by company contact  
- Machine put back into service as requested by company contact

\$285.35

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29/07/2021	REPAIR	HEAVYQUIP: Inspect operator complaint of track not accepting grease - Operator advised that they eventually tensioned tracks whilst travelling to site - Track tension on both sides OK - Operator advised tracks keep falling off on both sides - Inspected and found both idler heights worn, sprockets at approximately 30% wear remaining and LH rear track carrier roller bent - Track links have some play however hard to gauge as undercarriage had excessive mud build up at time of inspection - Advised company contact of findings along with active engine fault codes relating to aftertreatment system with DPF soot level at 103% Testing found "loss of combustion" fault code present - Reset codes and carried out manual regeneration through ET software as requested by company contact - Machine put back into service as requested by company contact - Testing found "loss of combustion" fault code present	\$285.35	
17/07/2021	REPAIR	MCPHEE: Pressure test radiator. Clean core to find minor pin holes	\$45.00	
15/07/2021	OTHER	GC HYD: Hose assy and labour	\$300.00	\$665.04
22/06/2021	SERVICE	EAST COAST FIELD SERVICE: 250hr Service completed. Including: air cleaner and housing replaced, fuel filter changed, fuel/water separator changed, replaced air cleaners (@ 7410 Hours)	7410	



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21/06/2021	OTHER	HASTINGS: Element and PNW1-UP as part of 500hr service		\$210.45
23/04/2021	OTHER	HASTINGS: Element as, seal, drain kit, element fuel, element-sep,		\$298.81
22/04/2021	OTHER	HASTINGS: Sensor GP		\$173.22
12/04/2021	REPAIR	HEAVYQUIP: - Operator complaint of active fault code relating to aftertreatment system - Checked all fluid levels before operating. All OK - Connected computer software and confirmed recent logged codes relating to high aftertreatment fuel pressure - Inspected fuel lines at CEM panel. All OK - Operated machine and attempted to carry out manual regeneration through computer software - Couldn't carry out procedure due to high aftertreatment fuel pressure fault becoming active - Checked ARD fuel pressure and confirmed pressure was 15 psi higher than OEM specification - Ordered and collected fuel regulator valve from Hastings Deering located in Archerfield		
22/03/2021	REPAIR	WAYNE's MOBILE AUTO: Test and repair radio uhf circuit install new reducer, note operator information screen cuts out sometimes. Will need to sway between machines.	\$220.00	\$157.50
17/02/2021	REPAIR	HEAVY QUIP: Organise for cylinder to be repaired. Top up hydraulic oil, inspect bucket cylinder drifting - remove and re-seal piston to eliminate issue.	\$1,590.00	\$399.00

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27/01/2021	OTHER	HASTINGS: Reseal - stick cylinder. Repair process: disassemble stick cylinder as per cat DNA, cleaned and inspected all parts, polished rod to remove scoring, polished piston and head. Assembled cylinder as per cat DNA. Installed new d-ring into pipework and installed new pin seals, strapped cylinder to pallet	\$1,904.00	\$604.00
30/03/2020	SERVICE	1000hr Service (@ 7082 Hours)	7082	
12/03/2020	REPAIR	ReplaceAC Compressor (@ 6876 Hours)	6876	
5/02/2020	REPAIR	Replace Estop (@ 6766 Hours)	6766	
31/10/2019	SERVICE	Service (@ 6509 Hours)	6509	
31/10/2019	OTHER	Align (@ 6509 Hours)	6509	
30/11/2018	SERVICE	Service (@ 5581 Hours)	5581	
30/06/2018	SERVICE	Service (@ 4945 Hours)	4945	
31/10/2017	SERVICE	4000hr Service (@ 3999 Hours)	3999	
24/07/2017	SERVICE	500hr Service (@ 3545 Hours)	3545	
30/06/2017	OTHER	Install Quick Hitch (@ 3440 Hours)	3440	
18/02/2017	SERVICE	3000hr Service (@ 3050 Hours)	3050	
31/10/2016	SERVICE	500hr service (@ 2560 Hours)	2560	
1/06/2016	SERVICE	2000hr Service (@ 2061 Hours)	2061	
19/03/2016	SERVICE	500hr Service (@ 1580 Hours)	1580	
16/10/2015	SERVICE	1000hr Service (@ 1008 Hours)	1008	
29/05/2015	SERVICE	500hr service (@ 504 Hours)	504	
28/03/2015	SERVICE	250hr Service (@ 244 Hours)	244	
			<hr/>	<hr/>
			\$25,792.22	\$25,594.11