

# GR504.

**FIELD SERVICE RECORD**

Service No. 40035

<b>JOB CARD No.</b>	<b>WARRANTY No:</b>	<b>JOB No:</b>
<b>CUSTOMER DETAILS</b>	<b>NAME:</b>	
	<b>CONTACT:</b>	
<b>MACHINE DETAILS</b>	<b>MAKE:</b>	
	<b>HOURS:</b>	
	<b>PHONE:</b>	
	<b>SERIAL No:</b>	
	<b>DATE:</b>	

**MACHINE FAULT/COMPLAINT**

Slight vibration at 1450 - 1550 rpm

**CAUSE**

Unknown - would not fault anything

**WORK COMPLETED**

Retorqued Cab and engine mounts  
 - Carried out misfire and cut-out tests  
 - Carried out radial run out measurement of balancer (0.3 mm)  
 - Checked fluid levels and all mechanical components for  
 - fluttering or out of norm noises  
 - Sent back to work, see if problem develops (could not fault)

**SITE TRAVELLED TO:** Tenterfield

<b>KILOMETRES</b>		<b>PHOTOS</b> (circle)	<input checked="" type="radio"/> YES	<input type="radio"/> NO
<b>TECHNICIAN NAME</b>	Sam Bashin	<b>E-OIL</b>		<b>LITRES</b>
		<b>H-OIL</b>		<b>LITRES</b>
<b>TECHNICIAN SIGNATURE</b>		<b>G-OIL</b>		<b>LITRES</b>
		<b>Job Completed</b>	<input checked="" type="radio"/> YES <input type="radio"/> NO	<b>Parts Returned</b>
<b>TRAVEL</b>	<b>Start:</b>	<b>Finish:</b>	<b>REPAIR TIME</b>	<b>Start:</b>
				<b>Finish:</b>

**JOB SITE CHECKLIST**

HAZARD	YES	NO	CONTROLS
1. Is machine on level ground	<input checked="" type="checkbox"/>	<input type="checkbox"/>	IF NO - move machine to suitable location
2. Is machine in safe work area (away from other traffic)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	IF NO - move machine/safety cones to be set up
3. If using oxy/welder, is machine in non-flammable area	<input checked="" type="checkbox"/>	<input type="checkbox"/>	IF NO - move machine/fire extinguisher/hot permits if required
4. Is machine on level ground	<input checked="" type="checkbox"/>	<input type="checkbox"/>	IF YES - use safety stands/blocks
5. Is machine in confined work area with poor ventilation	<input checked="" type="checkbox"/>	<input type="checkbox"/>	IF YES - move machine
6. Does job require working from height (above ground)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	IF YES - use harness/man cage
7. Is heavy lifting required	<input checked="" type="checkbox"/>	<input type="checkbox"/>	IF YES - use mechanical aid
8. Are there any trip slip hazards (oil/fuel spill)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	IF YES - move machine/clean spill
9. Is correct PPE available	<input checked="" type="checkbox"/>	<input type="checkbox"/>	IF NO - obtain correct PPE/safety glasses

**CONTACT OFFICE IF UNABLE TO COMPLETE REPAIRS****WORK ZONE HAZARD PRECAUTIONS/COMMENTS**

<b>OWNER/AGENT SIGNATURE</b>		29 / 11 / 19
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Service Technician Sam 0414088998



# Certificate of Analysis

DATE SAMPLED	16-Feb-20	10-Jun-19
DATE RECEIVED	30-Apr-20	18-Jun-19
DATE REPORTED	30-Apr-20	19-Jun-19
TRIBOLOGY LABORATORY	Brisbane	Brisbane

SAMPLE NO.	10003508831	10003372660
TRACKING NUMBER	29661101	25186651
WORK ORDER NO.		
MACHINE	Hrs 950	503
COMPONENT	Hrs 950	503
OIL	Hrs 950	
OIL MAKE	John Deere	John Deere
OIL TYPE	Hy-Gard JDM J20C	Hy-Gard JDM J20C
OIL GRADE	ISO 68	ISO 68
OIL ADDED	Ltrs 2.0	
FILTER	Hrs 950	
FILTER CHANGED	Changed	
OIL CHANGED	Not Changed	Not Changed

## Metals (ppm)

Aluminium (Al)	<1	1
Copper (Cu)	2	2
Chromium (Cr)	2	2
Iron (Fe)	6	3
Lead (Pb)	<1	<1
Tin (Sn)	<1	<1
Nickel (Ni)	<1	1

## Contaminants and Additives (ppm)

Silicon (Si)	3	3
Boron (B)	<5	7
Sodium (Na)	1	<1
Potassium (K)	2	2
Phosphorus (P)	547	546
Molybdenum (Mo)	<1	1
Magnesium (Mg)	1	1
Calcium (Ca)	100	75
Zinc (Zn)	707	734

## Physical Tests

Water (%) (FTIR)	<0.1	<0.1
Oxidation (Abs) (FTIR)	32.9	34.5
Viscosity (cSt,40°C)	60	60
PQ Index	<10	<10

## Particle Count

ISO 4406 Code	19/15/11	--
ISO Clean 4 Micron (c)	19	--
ISO Clean 6 Micron (c)	15	--
ISO Clean 14 Micron (c)	11	--



## Hydraulic System

**Unit No.** GR504

**Unit:**

**Make** John Deere

**Model** 670GP

**Serial No.** 1DW670GPHJD691114

**Capacity** 53.0 Ltrs

**Site** Yamba

## Compartment:

**Name** Hydraulic System

**Make**

**Model**

**Serial No.**

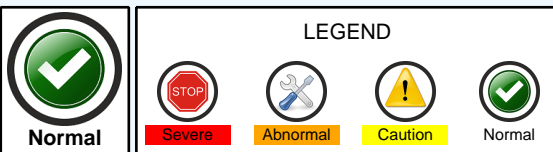
**Customer:**

## DIAGNOSIS

All wear rates normal. Abrasive and other contaminant levels are acceptable. Viscosity within specified operating range. Action: As filter(s) already changed, resample next recommended service interval to further monitor.

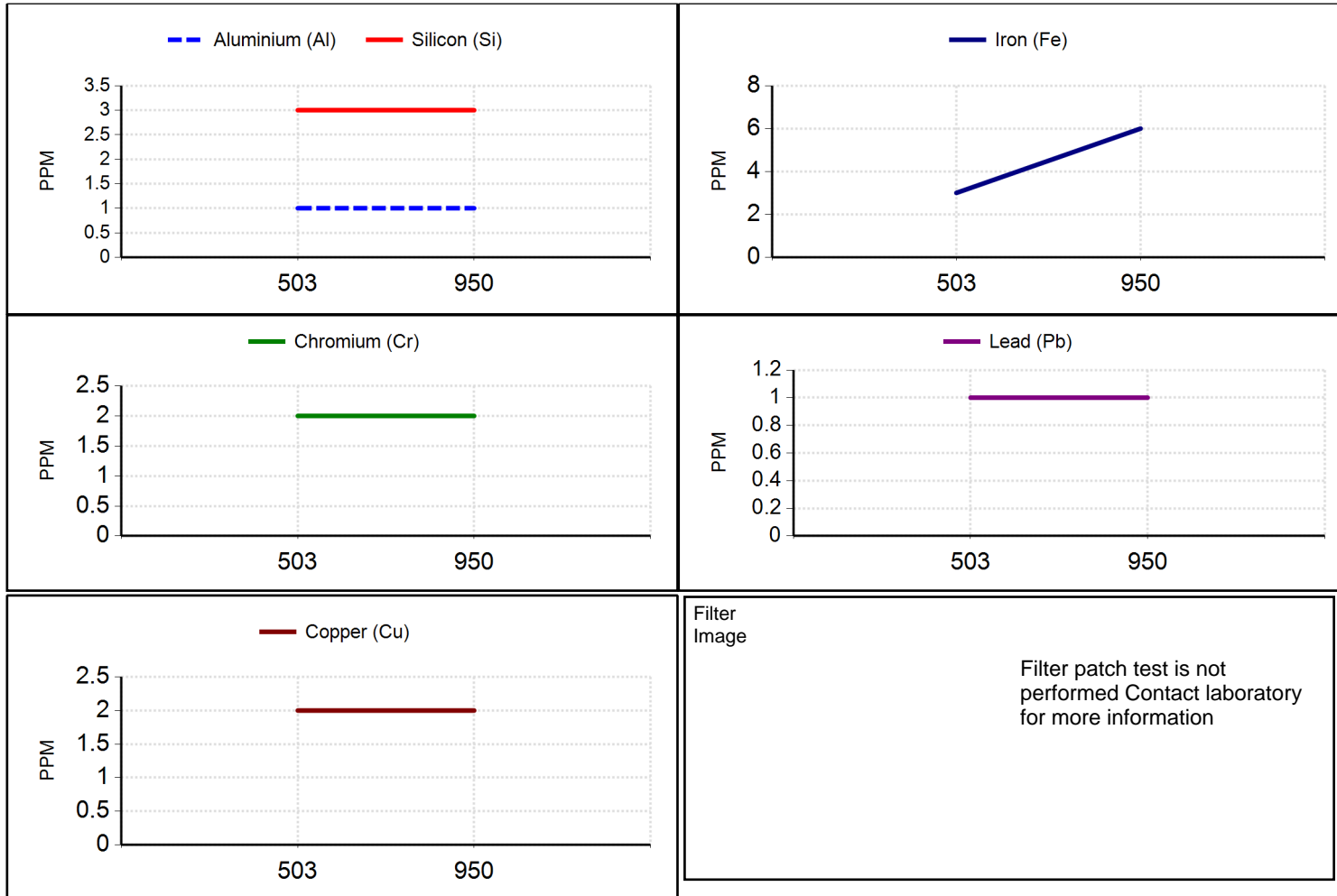
Analysis undertaken on the sample as received.

Testing performed between Date Received and Date Reported unless otherwise specified.



UIN 0701C61

10003508831



This analysis report is dependent upon the accurate completion of the sample submission sheet and correct sampling techniques as advised. The analysis is intended as an aid only in predicting mechanical wear and should not be regarded as a substitute for proper servicing or mechanical inspection. The company does not accept any liability whatsoever in respect of any loss or damage (including loss of profits, economic or other

All test methods are determined by laboratory location, and customer requirements. Methods can be made available on request by contacting the testing laboratory.

Alarm limits are based on a combination of trend and OEM, client and/or ALS proprietary specifications. For more information please contact your testing laboratory.

0268 v1.10

# PLANT INSPECTION REPORT

Make: John Deere Model: 670 GP S/No: .....  
 Unit/fleet No: GR504 SMU: ..... Date: 22-1-21

ROPS CANOPY (except for Road Trucks, Drills, Excavator)		YES/NO
Seat belts fitted?		YES/NO
All Safety Guards fitted?		YES/NO
Flashing lights working?		YES/NO
Fire extinguisher fitted and charged?		YES/NO
Reverse alarm operational?		YES/NO
All vehicle systems operational?		YES/NO
Engine	Operational	Comments/ Action to undertaken
Water leaks	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Radiator hose and clamps	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Radiator core condition	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Veebelt condition and adjustment	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Fan hub bearings	YES <input type="checkbox"/> NO <input type="checkbox"/>	
Oil leaks	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Air intake hoses and clamps	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Air cleaner indicator level	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Mountings	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Battery condition	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
<b>Drive Train</b>		
Transmission oil leaks	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Wheel hub oil leaks	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Wheel nuts and lock	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Front and rear drive line condition	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
<b>Vehicle System</b>		
Steering linkages	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Articulation bearings and retainers	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Main frame cracks	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Air leaks	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Drain air tanks	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Hydraulic operation	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Hydraulic oil leaks	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Service/Park brake operation	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
<b>Cab</b>		
Steps/Grab rail	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
General cab condition	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Lights (Head, Tail and Dash)	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Warning lights and gauges	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Control linkages	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
Air conditioner operation	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	



## PLANT INSPECTION REPORT

### Tyre/Track Assessment

New Drive tyres.

### Attachments Fitted/Included

Rippers all in good condition.

### Condition of Bucket, Bowl, Blade, Body:

Blade in good condition 50% on edge's.

### Other Comments:

Inspected by: Jake  
Qualifications: Mechanic

Signature: [Signature]  
Date: 22-1-21

### Certification by Responsible Person:

I certify that the described plant is to the manufactures specifications and is being serviced and maintained by competent personnel to the manufacturers recommendations.

Signature: [Signature] Date: 22-1-21  
Print Name: Jake Kelly Position: Workshop Supervisor

**Asset:**  
GR504 - John Deer 670GP Grader -  
79591D

**Work Order:**  
361

**Root Cause:**

**Description:**  
5000 hours service

<b>VIN/SerialNo</b>	<b>Location</b> Unknown	<b>Hours</b> 0	<b>Kms</b> 0	<b>Priority</b> Routine service	<b>Fitter/s</b>	<b>Scheduled Start</b> 2022-11-23
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Item	Work Needed	Work Done	Extra	Status	Date Closed	Image
1	Check/Top Up Battery Electrolyte Level			Closed	2023-11-23 00:00:00	
2	Inspect Adjust V Belt Tension			Closed	2023-11-23 00:00:00	
3	Check/Top Up Coolant Levels			Closed	2023-11-23 00:00:00	
4	Check/Top Up Hydraulic Oil Level			Closed	2023-11-23 00:00:00	
5	Check/Top Up Diff Oil Levels			Closed	2023-11-23 00:00:00	
6	check auto greaser level and lines			Closed	2023-11-23 00:00:00	
7	check air intake hoses			Closed	2023-11-23 00:00:00	
8	Grease Drive Line Universal Joints			Closed	2023-11-23 00:00:00	
9	Check/Top Up Transmission Oil Level			Closed	2023-11-23 00:00:00	
10	Drain Water/Sediment From Fuel/Water Separator			Closed	2023-11-23 00:00:00	
11	Drain Water/Sediment From Fuel Tank Drain Plug On Left Hand Side			Closed	2023-11-23 00:00:00	
12	Machine Safety Inspection			Closed	2023-11-23 00:00:00	
13	A Fire Extinguisher Has Been Fitted To The Machine			Closed	2023-11-23 00:00:00	
14	The Fire Extinguisher Is Within Inspection Date			Closed	2023-11-23 00:00:00	
15	A Seat Belt Has Been Fitted To The Machine			Closed	2023-11-23 00:00:00	
16	The Seat Belt Is In Good Condition & Can Be Adjusted Correctly			Closed	2023-11-23 00:00:00	
17	The Operator'S Seat Is In Good Condition, Is Fully Adjustable & Secure			Closed	2023-11-23 00:00:00	
18	The Machine Service Brake System Passes The Stall Test			Closed	2023-11-23 00:00:00	
19	The Machine Parking/Emergency Brake System Passes The Stall Test			Closed	2023-11-23 00:00:00	
20	Reverse/Travel Alarm Is Fitted & Functions Correctly			Closed	2023-11-23 00:00:00	
21	The Steering System Is Responsive			Closed	2023-11-23 00:00:00	
22	The Emergency Steering System Functions When			Closed	2023-11-23 00:00:00	

	Actuated					
23	Cabin Glass Is Secure & Free From Damage			Closed	2023-11-23 00:00:00	
24	No Active Fault Alarms Are Indicated On The Monitor Panel			Closed	2023-11-23 00:00:00	
25	Rops/Fops Structure & Id Plate Are In Good Condition			Closed	2023-11-23 00:00:00	
26	All Lights, Indicators & Flashing Beacon Are Functional			Closed	2023-11-23 00:00:00	
27	All Guards & Covers Are In Place & Free From Damage			Closed	2023-11-23 00:00:00	
28	A Lockable Mechanism Has Been Fitted To The Isolator Switch			Closed	2023-11-23 00:00:00	
29	All Steps, Walkways & Handrails Are In Place & Free From Damage			Closed	2023-11-23 00:00:00	
30	Tyres Appear To Be Free From Sever Cuts & Damage			Closed	2023-11-23 00:00:00	
31	Emergency Stop Button Is Operational			Closed	2023-11-23 00:00:00	
32	Tyre Condition Report			Closed	2023-11-23 00:00:00	
33	Pos 1 Mm Psi			Closed	2023-11-23 00:00:00	
34	Pos 2 Mm Psi			Closed	2023-11-23 00:00:00	
35	Pos 3 Mm Psi			Closed	2023-11-23 00:00:00	
36	Pos 4 Mm Psi			Closed	2023-11-23 00:00:00	
37	Change Engine Oil 27ltr			Closed	2023-11-23 00:00:00	
38	Change Engine Oil Filter, Cup Open & Inspect			Closed	2023-11-23 00:00:00	
39	inspect and clean cooler cores			Closed	2023-11-23 00:00:00	
40	Take Oil Sample From Transmission			Closed	2023-11-23 00:00:00	
41	Take Oil Sample From Front Diff			Closed	2023-11-23 00:00:00	
42	Take Oil Sample From Rear Diff			Closed	2023-11-23 00:00:00	
43	Take Oil Sample From Hydraulic Tank			Closed	2023-11-23 00:00:00	
44	Change Hydraulic Oil Filter, Cup Open & Inspect			Closed	2023-11-23 00:00:00	
45	Change Fuel/Water Separator Element			Closed	2023-11-23 00:00:00	
46	Change Fuel Filter (No1) & Bleed Fuel System			Closed	2023-11-23 00:00:00	
47	Clean Engine Breather			Closed	2023-11-23 00:00:00	
48	replace fuel tank breather			Closed	2023-11-23 00:00:00	
49	Change Fuel Filter (No2) And Bleed Fuel System			Closed	2023-11-23 00:00:00	
50	adjust front axle wheel bearings			Closed	2023-11-23 00:00:00	

**Asset:**  
GR504 - John Deer 670GP Grader -  
79591D

**Work Order:**  
430

**Root Cause:**

**Description:**  
5500 hours service

<b>VIN/SerialNo</b>	<b>Location</b>	<b>Hours</b> 5487	<b>Kms</b> 22057	<b>Priority</b> Routine service	<b>Fitter/s</b>	<b>Scheduled Start</b> 2023-03-12
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Item	Work Needed	Work Done	Extra	Status	Date Closed	Image
1	Check/Top Up Battery Electrolyte Level			Closed	2023-03-17 00:00:00	
2	Inspect Adjust V Belt Tension			Closed	2023-03-17 00:00:00	
3	Check/Top Up Coolant Levels			Closed	2023-03-17 00:00:00	
4	Check/Top Up Hydraulic Oil Level			Closed	2023-03-17 00:00:00	
5	Check/Top Up Diff Oil Levels			Closed	2023-03-17 00:00:00	
6	check auto greaser level and lines			Closed	2023-03-17 00:00:00	
7	check air intake hoses			Closed	2023-03-17 00:00:00	
8	Grease Drive Line Universal Joints			Closed	2023-03-17 00:00:00	
9	Check/Top Up Transmission Oil Level			Closed	2023-03-17 00:00:00	
10	Drain Water/Sediment From Fuel/Water Separator			Closed	2023-03-17 00:00:00	
11	Drain Water/Sediment From Fuel Tank Drain Plug On Left Hand Side			Closed	2023-03-17 00:00:00	
12	Machine Safety Inspection			Closed	2023-03-17 00:00:00	
13	A Fire Extinguisher Has Been Fitted To The Machine			Closed	2023-03-17 00:00:00	
14	The Fire Extinguisher Is Within Inspection Date			Closed	2023-03-17 00:00:00	
15	A Seat Belt Has Been Fitted To The Machine			Closed	2023-03-17 00:00:00	
16	The Seat Belt Is In Good Condition & Can Be Adjusted Correctly			Closed	2023-03-17 00:00:00	
17	The Operator'S Seat Is In Good Condition, Is Fully Adjustable & Secure			Closed	2023-03-17 00:00:00	
18	The Machine Service Brake System Passes The Stall Test			Closed	2023-03-17 00:00:00	
19	The Machine Parking/Emergency Brake System Passes The Stall Test			Closed	2023-03-17 00:00:00	
20	Reverse/Travel Alarm Is Fitted & Functions Correctly			Closed	2023-03-17 00:00:00	
21	The Steering System Is Responsive			Closed	2023-03-17 00:00:00	



22	The Emergency Steering System Functions When Actuated			Closed	2023-03-17 00:00:00	
23	Cabin Glass Is Secure & Free From Damage			Closed	2023-03-17 00:00:00	
24	No Active Fault Alarms Are Indicated On The Monitor Panel			Closed	2023-03-17 00:00:00	
25	Rops/Fops Structure & Id Plate Are In Good Condition			Closed	2023-03-17 00:00:00	
26	All Lights, Indicators & Flashing Beacon Are Functional			Closed	2023-03-17 00:00:00	
27	All Guards & Covers Are In Place & Free From Damage			Closed	2023-03-17 00:00:00	
28	A Lockable Mechanism Has Been Fitted To The Isolator Switch			Closed	2023-03-17 00:00:00	
29	All Steps, Walkways & Handrails Are In Place & Free From Damage			Closed	2023-03-17 00:00:00	
30	Tyres Appear To Be Free From Sever Cuts & Damage			Closed	2023-03-17 00:00:00	
31	Emergency Stop Button Is Operational			Closed	2023-03-17 00:00:00	
32	Tyre Condition Report			Closed	2023-03-17 00:00:00	
33	Pos 1 Mm Psi			Closed	2023-03-17 00:00:00	
34	Pos 2 Mm Psi			Closed	2023-03-17 00:00:00	
35	Pos 3 Mm Psi			Closed	2023-03-17 00:00:00	
36	Pos 4 Mm Psi			Closed	2023-03-17 00:00:00	
37	Change Engine Oil 27ltr			Closed	2023-03-17 00:00:00	
38	Change Engine Oil Filter, Cup Open & Inspect			Closed	2023-03-17 00:00:00	
39	inspect and clean cooler cores			Closed	2023-03-17 00:00:00	
40	Take Oil Sample From Transmission			Closed	2023-03-17 00:00:00	
41	Take Oil Sample From Front Diff			Closed	2023-03-17 00:00:00	
42	Take Oil Sample From Rear Diff			Closed	2023-03-17 00:00:00	
43	Take Oil Sample From Hydraulic Tank			Closed	2023-03-17 00:00:00	
44	Change Hydraulic Oil Filter, Cup Open & Inspect			Closed	2023-03-17 00:00:00	
45	Change Fuel/Water Separator Element			Closed	2023-03-17 00:00:00	
46	Change Fuel Filter (No1) & Bleed Fuel System			Closed	2023-03-17 00:00:00	
47	Clean Engine Breather			Closed	2023-03-17 00:00:00	

Work Order	Description	Created Date	Created Hrs	Created Kms	Completed	Priority	Fitter/s
1125	Circle wear part missing	03/11/2023			17/11/2023	To do when in workshop	
942	Blade slide adjustment	05/09/2023			17/11/2023	Minor defects	
672	Due for pm6000	03/07/2023			04/08/2023	Routine service	
642	6000 hours service	23/06/2023	5949	24612	04/07/2023	Routine service	
441	maintenance jobs	20/03/2023	5494	22106	26/05/2023		
440	broken swivel hub	20/03/2023	5494	22106	17/03/2023	Equipment breakdown	Jake Kelly
430	5500 hours service	09/03/2023	5487	22057	17/03/2023	Routine service	
361	5000 hours service	11/11/2022	4943	19413	23/11/2023	Routine service	
282	4500 hours service	09/08/2022	4448	16977	18/08/2022	Routine service	

**WORKSHOP JOB CARD NO****1178****TO BE HANDED IN WITH TIME SHEET****SCHEDULED MAINTENANCE***JOHN DERRIE*

Date	<i>1-10-21</i>	Service Type		Unit/Rego Number	<i>GRADER</i>
Odometer/Hr Meter	<i>3028</i>	Labour Hours		Mechanic	<i>RICHARD</i>

Comments/Notes:	Position	Tread Depth
<i>SERVICE 1000 HRS.</i>		
<i>RE SEAL LH STEER CYL</i>		
<i>REPAIR EXHAUST LEAK AT TURBO</i>		

Further Repairs/Service Items to Be Completed (See Below)

**REPAIR/SERVICE REQUEST**

Requested By	
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Details:

Completed By		Labour Hrs		Date	
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Notes:



**WORKSHOP JOB CARD NO****1470****TO BE HANDED IN WITH TIME SHEET****SCHEDULED MAINTENANCE**

Date	6-7-22	Service Type		Unit/Rego Number	GR504
Odometer/Hr Meter	4,299	Labour Hours		Mechanic	Sam

Comments/Notes:	Position	Tread Depth
change fuel filters		
change <del>trans</del> filters		
change axle filter		
change air filter + cab filter		
replaced cannon brushes		
replaced brake shoes		
replaced circle wear plates + adjusted		

Further Repairs/Service Items to Be Completed (See Below)

**REPAIR/SERVICE REQUEST**

Requested By	
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Details:
needs hyd filter AT367840

Completed By		Labour Hrs		Date	
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Notes:

<b>Unit/Vehicle No.:</b>	GR04	<b>Comp Name:</b>	Hydraulic System
<b>Unit Make:</b>	John Deere	<b>Comp Make:</b>	
<b>Unit Model:</b>	670GP	<b>Comp Model:</b>	
<b>Unit Serial No.:</b>	1DW670GPHJD691114	<b>Comp Serial No.:</b>	
<b>Unit/Vehicle Site:</b>	Yamba	<b>System Capacity:</b>	

Current Sample	Last Sample	Previous Sample	Previous Sample
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## SAMPLE STATUS



LAB CHECK NO.	25186651
TRACKING NUMBER	
ANALYSIS NO.	10003372660
SAMPLED DATE	10-Jun-19
RECEIVED DATE	18-Jun-19
REPORTED DATE	19-Jun-19
MACHINE	Hrs 503
OIL	Hrs
OIL MAKE	Hy-Gard JDM J20
OIL GRADE	ISO 68
OIL ADDED	
OIL CHANGED	No
FILTER	Hrs
FILTER CHANGED	

### Metals (ppm)

Aluminium (Al)	1
Copper (Cu)	2
Chromium (Cr)	2
Iron (Fe)	3
Lead (Pb)	<1
Tin (Sn)	<1
Nickel (Ni)	1

### Contaminants and Additives (ppm)

Silicon (Si)	3
Boron (B)	7
Sodium (Na)	<1
Potassium (K)	2
Phosphorus (P)	546
Molybdenum (Mo)	1
Magnesium (Mg)	1
Calcium (Ca)	75
Zinc (Zn)	734

### Physical Tests





Oxidation (Abs) (FTIR)	34.5
Viscosity (cSt,40°C)	60
Viscosity (cSt,100°C)	10.3
Viscosity Index (ASTM D2270)	161
PQ Index	<10
Water ppm (by KF)	130

### Particle Count

ISO 4406 Code	--
ISO Clean 4 Micron (c)	--
ISO Clean 6 Micron (c)	--
ISO Clean 14 Micron (c)	--

## Caution



LEGEND	
	Severe
	Abnormal
	Caution
	Normal

## Guidelines

0 - 10	(gl)
0 - 20	(gl)
0 - 10	(gl)
0 - 70	(gl)
0 - 12	(gl)
0 - 4	(gl)
0 - 5	(gl)

**LEGEND**  
(gl) Guidelines  
(fr) Fluid Reference  
(\*) No reference

0 - 23	(gl)
6	(fr)
0 - 20	(gl)
0 - 20	(gl)
988	(fr)
2	(fr)
102	(fr)
3396	(fr)
1152	(fr)

8.9	(fr)
59	(fr)
9.4	(fr)
140	(fr)
0 - 10	(gl)
0 - 750	(gl)

19/17/11	(fr)
10 - 23	(gl)
8 - 21	(gl)
6 - 16	(gl)

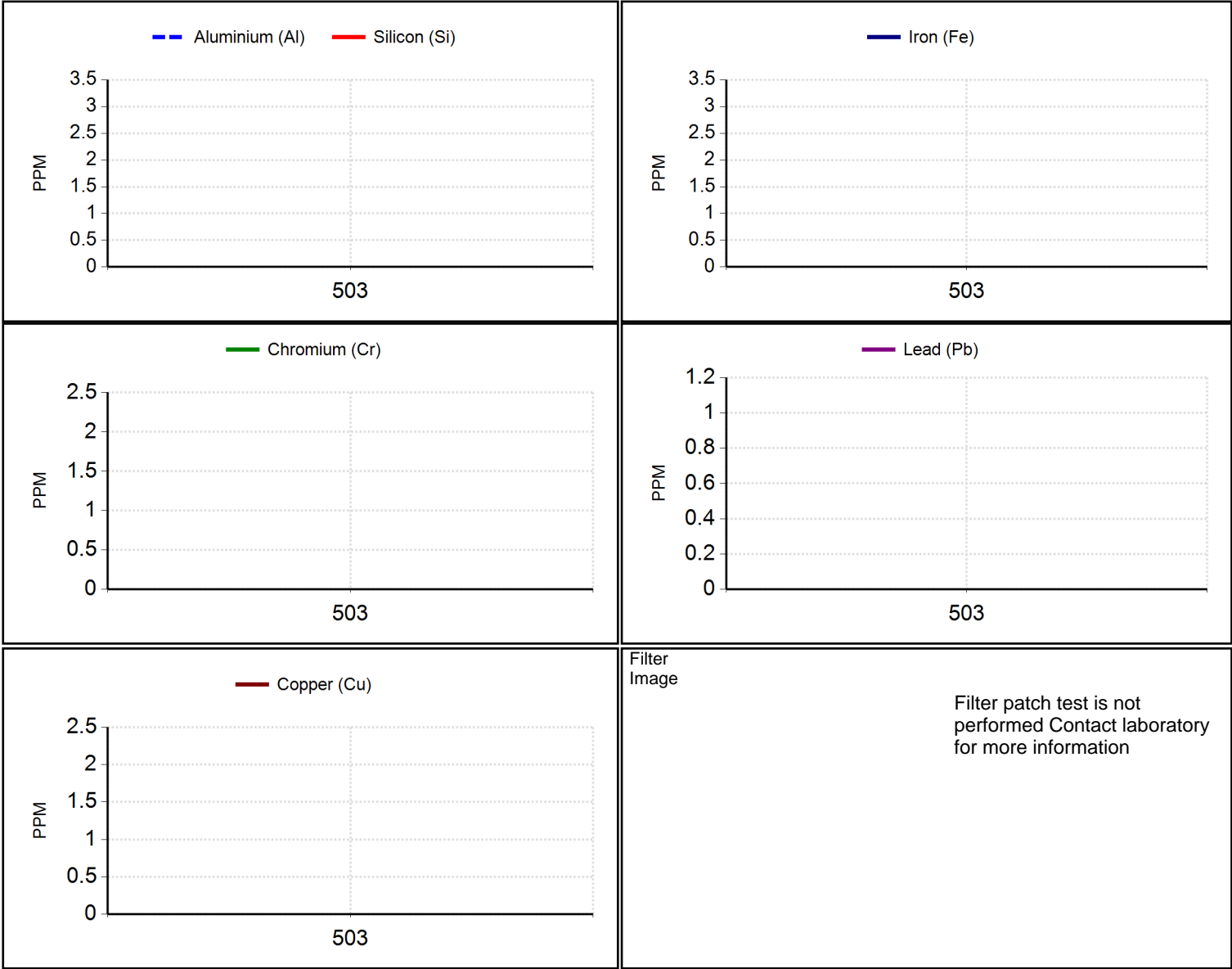
## DIAGNOSIS

Please contact your local Hitachi outlet for further explanation on non-normal samples

All wear levels appear within acceptable limits for first sample. Silicon level (dirt/sealant material) satisfactory. Water content acceptable. Viscosity within specified operating range. Action: Resample at next recommended interval to monitor and establish wear trend. NOTE: Advise check sampling procedure as sample contained visible dirt/debris.

## PREVIOUS DIAGNOSIS

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**WORKSHOP JOB CARD NO****1491****TO BE HANDED IN WITH TIME SHEET****SCHEDULED MAINTENANCE**

Date	15-8-22	Service Type		Unit/Rego Number	GR504
Odometer/Hr Meter	4,489 hrs	Labour Hours		Mechanic	Sam

Comments/Notes:	Position	Tread Depth
carry out 500hr service		
change eng oil + filter		
change fuel filters		
fill up grease pot		
Re seal LH starting ram		

Further Repairs/Service Items to Be Completed (See Below)

**REPAIR/SERVICE REQUEST**

Requested By	
--------------	--

Details:

Completed By		Labour Hrs		Date	
--------------	--	------------	--	------	--

Notes:

**WORKSHOP JOB CARD NO****0789****TO BE HANDED IN WITH TIME SHEET****SCHEDULED MAINTENANCE**

Date	16-1-20	Service Type	repair	Unit/Rego Number	G-8005
Odometer/Hr Meter	885	Labour Hours		Mechanic	John/Sam/Brad

Comments/Notes:	adjust blade & circle fit GPS repair grease lines. new tyres fitted (Humph) 11-1-20	Position	Tread Depth

Further Repairs/Service Items to Be Completed (See Below)

**REPAIR/SERVICE REQUEST**

Requested By	
--------------	--

Details:

Completed By		Labour Hrs		Date	
--------------	--	------------	--	------	--

Notes:

**WORKSHOP JOB CARD NO****1066****TO BE HANDED IN WITH TIME SHEET****SCHEDULED MAINTENANCE**

Date	17-9-20	Service Type	500hr	Unit/Rego Number	GR 504
Odometer/Hr Meter	1549	Labour Hours		Mechanic	Salie

Comments/Notes:	Position	Tread Depth
change eng oil & filter.		
change fuel filters.		
change Air filters.		
clean cab filters.		
check tandem & circle oils.		

Further Repairs/Service Items to Be Completed (See Below)

**REPAIR/SERVICE REQUEST**

Requested By	
--------------	--

Details:

Completed By		Labour Hrs		Date	
--------------	--	------------	--	------	--

Notes:



<b>Unit/Vehicle No.:</b>	GR04	<b>Comp Name:</b>	Automatic Transmission
<b>Unit Make:</b>	John Deere	<b>Comp Make:</b>	
<b>Unit Model:</b>	670GP	<b>Comp Model:</b>	
<b>Unit Serial No.:</b>	1DW670GPHJD691114	<b>Comp Serial No.:</b>	
<b>Unit/Vehicle Site:</b>	Yamba	<b>System Capacity:</b>	

Current Sample	Last Sample	Previous Sample	Previous Sample
----------------	-------------	-----------------	-----------------

## SAMPLE STATUS



LAB CHECK NO.	25185285
TRACKING NUMBER	
ANALYSIS NO.	10003372669
SAMPLED DATE	10-Jun-19
RECEIVED DATE	18-Jun-19
REPORTED DATE	18-Jun-19
MACHINE	Hrs 503
OIL	Hrs
OIL MAKE	Hy-Gard
OIL GRADE	SAE 10W30
OIL ADDED	
OIL CHANGED	No
FILTER	Hrs Not Applicable
FILTER CHANGED	

### Metals (ppm)

Aluminium (Al)	3
Copper (Cu)	13
Chromium (Cr)	<1
Iron (Fe)	34
Lead (Pb)	<1
Tin (Sn)	<1
Nickel (Ni)	1

### Contaminants and Additives (ppm)





Silicon (Si)	5
Boron (B)	<5
Sodium (Na)	10
Potassium (K)	2
Phosphorus (P)	989
Molybdenum (Mo)	1
Magnesium (Mg)	81
Calcium (Ca)	3222
Zinc (Zn)	1166

### Physical Tests

Water (%) (FTIR)	<0.1
Viscosity (cSt,40°C)	44
PQ Index	<10
Oxidation (Abs) (FTIR)	13.4

Normal



LEGEND	
	Severe
	Abnormal
	Caution
	Normal

### Guidelines

0 - 19	(gl)
0 - 120	(gl)
0 - 9	(gl)
0 - 100	(gl)
0 - 15	(gl)
0 - 6	(gl)
0 - 9	(gl)
0 - 30	(gl)
<5	(fr)
0 - 29	(gl)
3	(fr)
997	(fr)
<1	(fr)
102	(fr)
3467	(fr)
1111	(fr)
0 - 0.10	(gl)
60	(fr)
0 - 49	(gl)
8.8	(fr)

**LEGEND**  
(gl) Guidelines  
(fr) Fluid Reference  
(\*) No reference

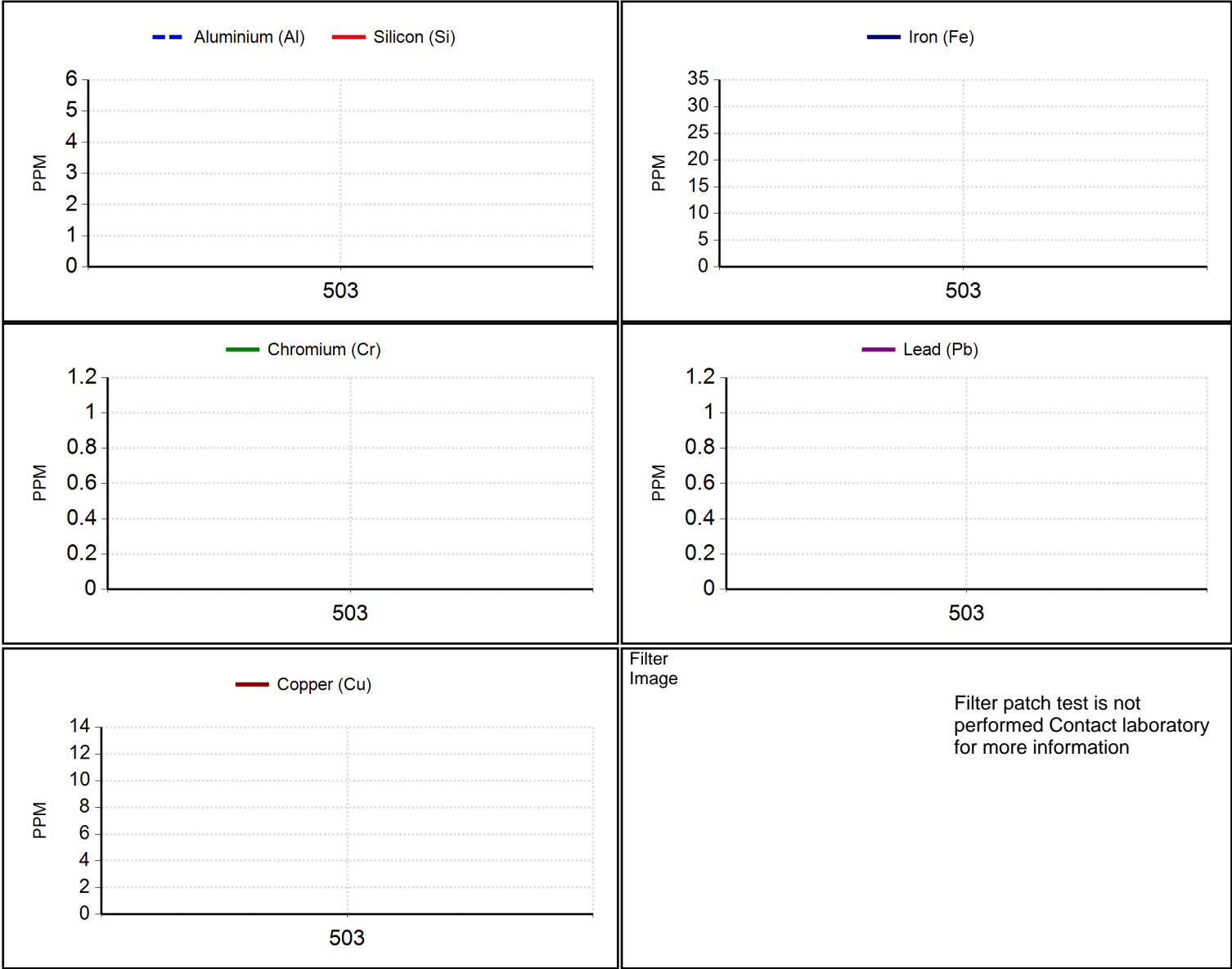
## DIAGNOSIS

Please contact your local Hitachi outlet for further explanation on non-normal samples

All wear levels appear within acceptable limits for first sample. Silicon level (dirt/sealant material) satisfactory. Water content acceptable. Viscosity within specified operating range. Action: Resample at next recommended interval to monitor and establish wear trend.

## PREVIOUS DIAGNOSIS

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<b>Unit/Vehicle No.:</b>	GR04	<b>Comp Name:</b>	Engine Single/Front
<b>Unit Make:</b>	John Deere	<b>Comp Make:</b>	
<b>Unit Model:</b>	670GP	<b>Comp Model:</b>	
<b>Unit Serial No.:</b>	1DW670GPHJD691114	<b>Comp Serial No.:</b>	
<b>Unit/Vehicle Site:</b>	Yamba	<b>System Capacity:</b>	Ltrs

Current Sample	Last Sample	Previous Sample	Previous Sample
----------------	-------------	-----------------	-----------------

## SAMPLE STATUS



LAB CHECK NO.	24383026
TRACKING NUMBER	
ANALYSIS NO.	10003372704
SAMPLED DATE	10-Jun-19
RECEIVED DATE	18-Jun-19
REPORTED DATE	18-Jun-19
MACHINE	Hrs 503
OIL	Hrs 250
OIL MAKE	Plus-50 II
OIL GRADE	SAE 15W40
OIL ADDED	Ltrs
OIL CHANGED	Yes
FILTER	Hrs 250
FILTER CHANGED	Yes

### Metals (ppm)

Aluminium (Al)	3
Nickel (Ni)	1
Copper (Cu)	8
Chromium (Cr)	1
Iron (Fe)	12
Lead (Pb)	<1
Tin (Sn)	<1

### Contaminants and Additives (ppm)





Silicon (Si)	6
Boron (B)	85
Sodium (Na)	4
Potassium (K)	<1
Phosphorus (P)	856
Molybdenum (Mo)	262
Calcium (Ca)	1369
Magnesium (Mg)	734
Zinc (Zn)	974

### Physical Tests

Water (%) (FTIR)	<0.1
Soot (%) (FTIR)	0.5
Viscosity (cSt,100°C)	13.9
PQ Index	17
Oxidation (Abs) (FTIR)	17.2
Sulphation (Abs) (FTIR)	23.1
Fuel (%) by G.C.)	<0.1
Total Base Number (FTIR)	9.3

## Abnormal



LEGEND	
	Severe
	Abnormal
	Caution
	Normal

### Guidelines

0 - 30	(gl)
0 - 4	(gl)
0 - 25	(gl)
0 - 10	(gl)
0 - 50	(gl)
0 - 25	(gl)
0 - 3	(gl)
0 - 21	(gl)
320	(fr)
0 - 30	(gl)
0 - 30	(gl)
877	(fr)
244	(fr)
1283	(fr)
770	(fr)
978	(fr)
0 - 0.20	(gl)
0 - 2.90	(gl)
15.6	(fr)
0 - 10	(gl)
0 - 25	(gl)
0 - 30	(gl)
0 - 2	(gl)
3 - 15	(gl)

**LEGEND**  
(gl) Guidelines  
(fr) Fluid Reference  
(\*) No reference

## DIAGNOSIS

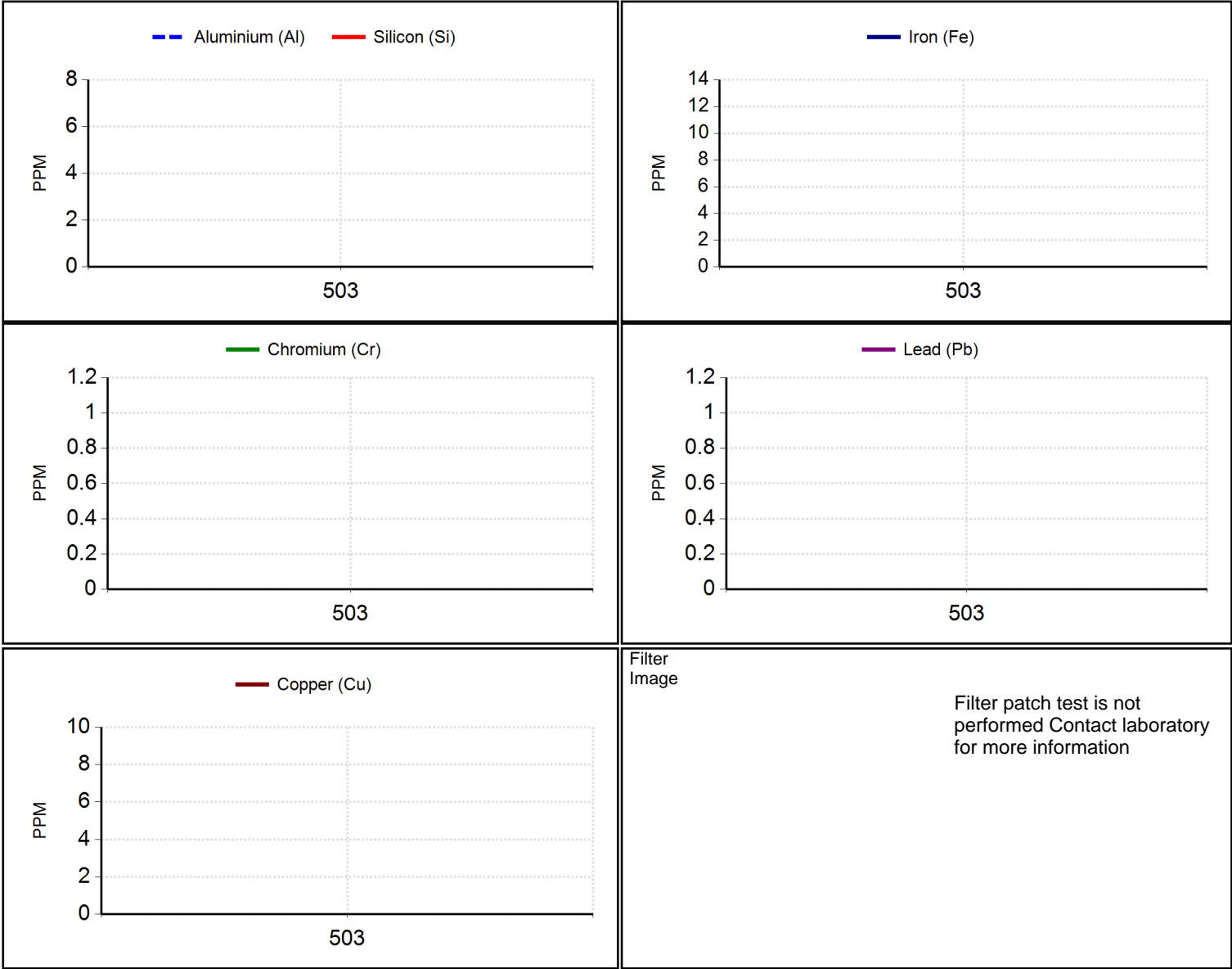
Please contact your local Hitachi outlet for further explanation on non-normal samples

Wear levels lower than 8 micron appear satisfactory. However, PQ Index number (ferrous material) abnormally high. Silicon level (dirt/sealant material) satisfactory. Water content acceptable. Fuel dilution satisfactory. Viscosity within specified operating range. Action: As oil already changed and if visible metal/debris was acceptable, Check for excessive engine knock at stall speed. Resample at a reduced service interval to monitor and establish wear trend.

## PREVIOUS DIAGNOSIS



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<b>Unit/Vehicle No.:</b>	GR04	<b>Comp Name:</b>	Rear Differential
<b>Unit Make:</b>	John Deere	<b>Comp Make:</b>	
<b>Unit Model:</b>	670GP	<b>Comp Model:</b>	
<b>Unit Serial No.:</b>	1DW670GPHJD691114	<b>Comp Serial No.:</b>	
<b>Unit/Vehicle Site:</b>	Yamba	<b>System Capacity:</b>	

Current Sample	Last Sample	Previous Sample	Previous Sample
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## SAMPLE STATUS



LAB CHECK NO.	25169930
TRACKING NUMBER	
ANALYSIS NO.	10003372670
SAMPLED DATE	16-Jun-19
RECEIVED DATE	18-Jun-19
REPORTED DATE	18-Jun-19
MACHINE	Hrs 503
OIL	Hrs
OIL MAKE	Hy-Gard
OIL GRADE	SAE 10W30
OIL ADDED	
OIL CHANGED	No
FILTER	Hrs Not Applicable
FILTER CHANGED	

### Metals (ppm)

Aluminium (Al)	3
Copper (Cu)	11
Chromium (Cr)	1
Iron (Fe)	802
Lead (Pb)	1
Tin (Sn)	1
Nickel (Ni)	1

### Contaminants and Additives (ppm)





Silicon (Si)	5
Boron (B)	<5
Sodium (Na)	5
Potassium (K)	1
Phosphorus (P)	979
Molybdenum (Mo)	2
Magnesium (Mg)	89
Calcium (Ca)	3293
Zinc (Zn)	1155

### Physical Tests

Water (%) (FTIR)	<0.1
Viscosity (cSt,40°C)	54
PQ Index	377
Oxidation (Abs) (FTIR)	13.7

## Abnormal



LEGEND	
	Severe
	Abnormal
	Caution
	Normal

### Guidelines

0 - 20	(gl)
0 - 49	(gl)
0 - 14	(gl)
0 - 749	(gl)
0 - 14	(gl)
0 - 20	(gl)
0 - 5	(gl)
0 - 30	(gl)
<5	(fr)
0 - 50	(gl)
0 - 14	(gl)
997	(fr)
<1	(fr)
102	(fr)
3467	(fr)
1111	(fr)

**LEGEND**  
(gl) Guidelines  
(fr) Fluid Reference  
(\*) No reference

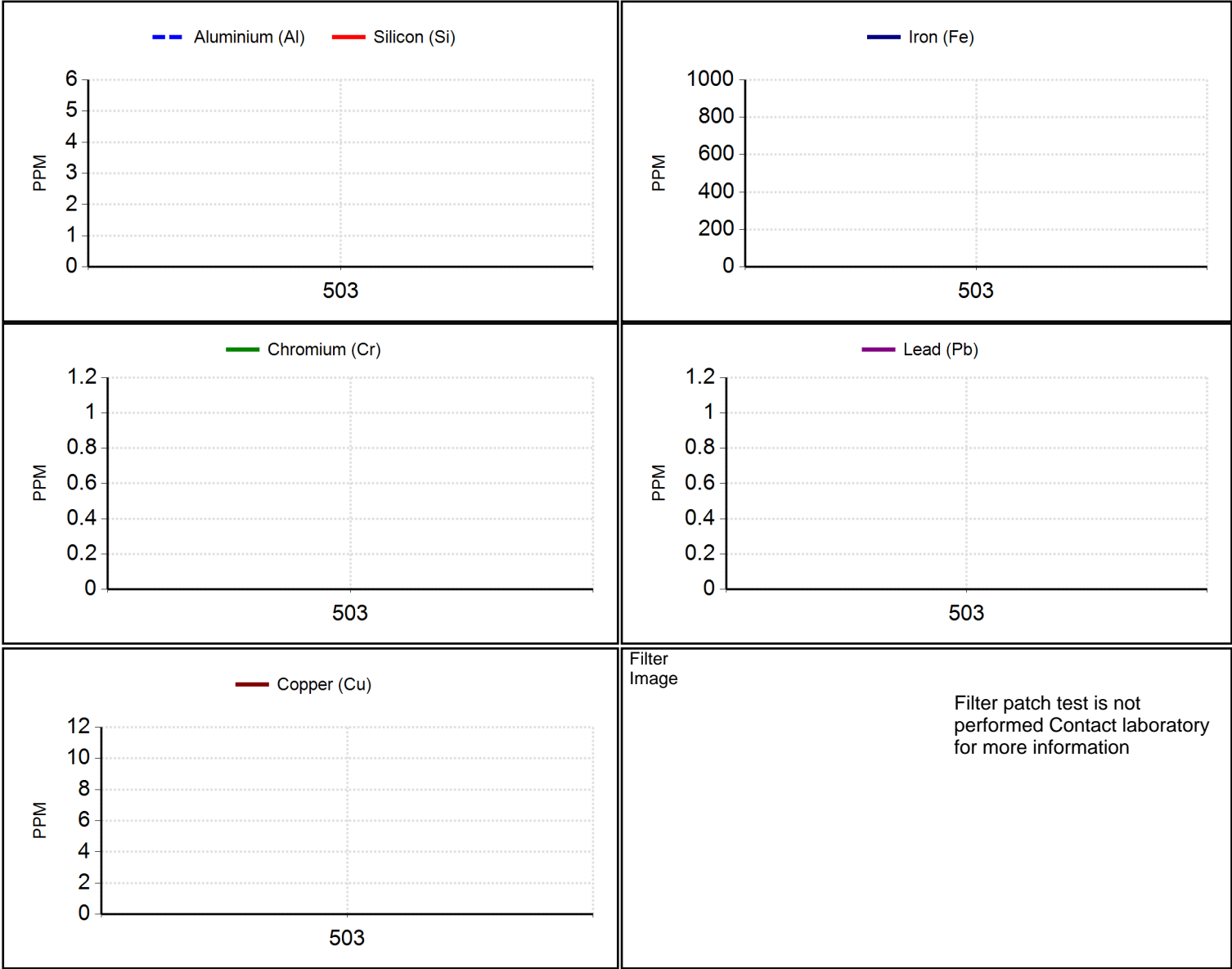
## DIAGNOSIS

Please contact your local Hitachi outlet for further explanation on non-normal samples

Iron level abnormal. All other wear levels within limits. Silicon level (dirt/sealant material) satisfactory. Water content acceptable. Viscosity within specified operating range. Action: Drain oil from unit if not already done and evaluate wear metal debris. Check for any abnormal vibration or noise of this unit. Resample at a reduced service interval to further monitor.

## PREVIOUS DIAGNOSIS

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UIN 0701C61

Hydraulic System

Unit No. GR504

Unit:

Make John Deere

Model 670GP

Serial No. 1DW670GPHJD691114

Capacity 53.0 Ltrs

Site Yamba

Compartment:

Name Hydraulic System

Make

Model

Serial No.

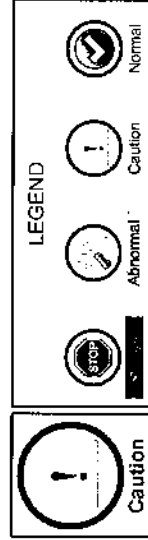
Customer:

## DIAGNOSIS

Chromium wear rate elevated. All other wear levels lower than 8 micron appear satisfactory. Oil cleanliness rating exceeds considered recommended limit. Other contaminant levels acceptable. Viscosity within specified operating range. Action: As filters already changed and if filter debris was acceptable, advise check sampling procedure for possible source of contamination. Resample at a reduced service interval to further monitor.

NATA Accreditation No.825, Site No. 2024. \*NATA accreditation covers the performance of this service.

Analysis undertaken on the sample as received.  
Testing performed between Date Received and Date Reported unless otherwise specified.



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## Certificate of Analysis

DATE SAMPLED  
DATE RECEIVED  
DATE REPORTED  
TRIBOLOGY LABORATORY

18-Dec-20  
22-Feb-21  
22-Feb-21  
Sydney

16-Feb-20  
30-Apr-20  
30-Apr-20  
Brisbane

10-Jun-19  
18-Jun-19  
19-Jun-19  
Brisbane

SAMPLE NO. 10204850199  
TRACKING NUMBER 10003508831  
WORK ORDER NO. 41612927  
MACHINE 2018  
COMPONENT 2018  
OIL 2018  
OIL MAKE John Deere  
OIL TYPE Hy-Gard JDM J20C  
OIL GRADE ISO 68  
OIL ADDED 500  
FILTER CHANGED 2.0  
OIL CHANGED 950  
Not Changed  
Not Changed  
Not Changed

Metals (ppm)  
\*Aluminium (Al) 5  
\*Copper (Cu) 3  
\*Chromium (Cr) 4  
\*Iron (Fe) 8  
\*Lead (Pb) 1  
\*Tin (Sn) 2  
\*Nickel (Ni) <1  
Not Changed  
Not Changed  
Not Changed

Contaminants and Additives (ppm)  
\*Silicon (Si) 7  
Boron (B) <5  
\*Sodium (Na) <1  
\*Potassium (K) 2  
\*Phosphorus (P) 510  
\*Molybdenum (Mo) <1  
\*Magnesium (Mg) 2  
\*Calcium (Ca) 82  
\*Zinc (Zn) 714  
Not Changed  
Not Changed  
Not Changed

Physical Tests  
Water (%) (FTIR) <0.1  
Oxidation (Abs) (FTIR) 31.1  
Viscosity (cSt, 40°C) 56  
PQ Index <10  
Not Changed  
Not Changed  
Not Changed

Particle Count  
\*ISO 4406 Code 22/21/18  
\*ISO Clean 4 Micron (c) 19  
\*ISO Clean 6 Micron (c) 21  
\*ISO Clean 14 Micron (c) 18  
Not Changed  
Not Changed  
Not Changed



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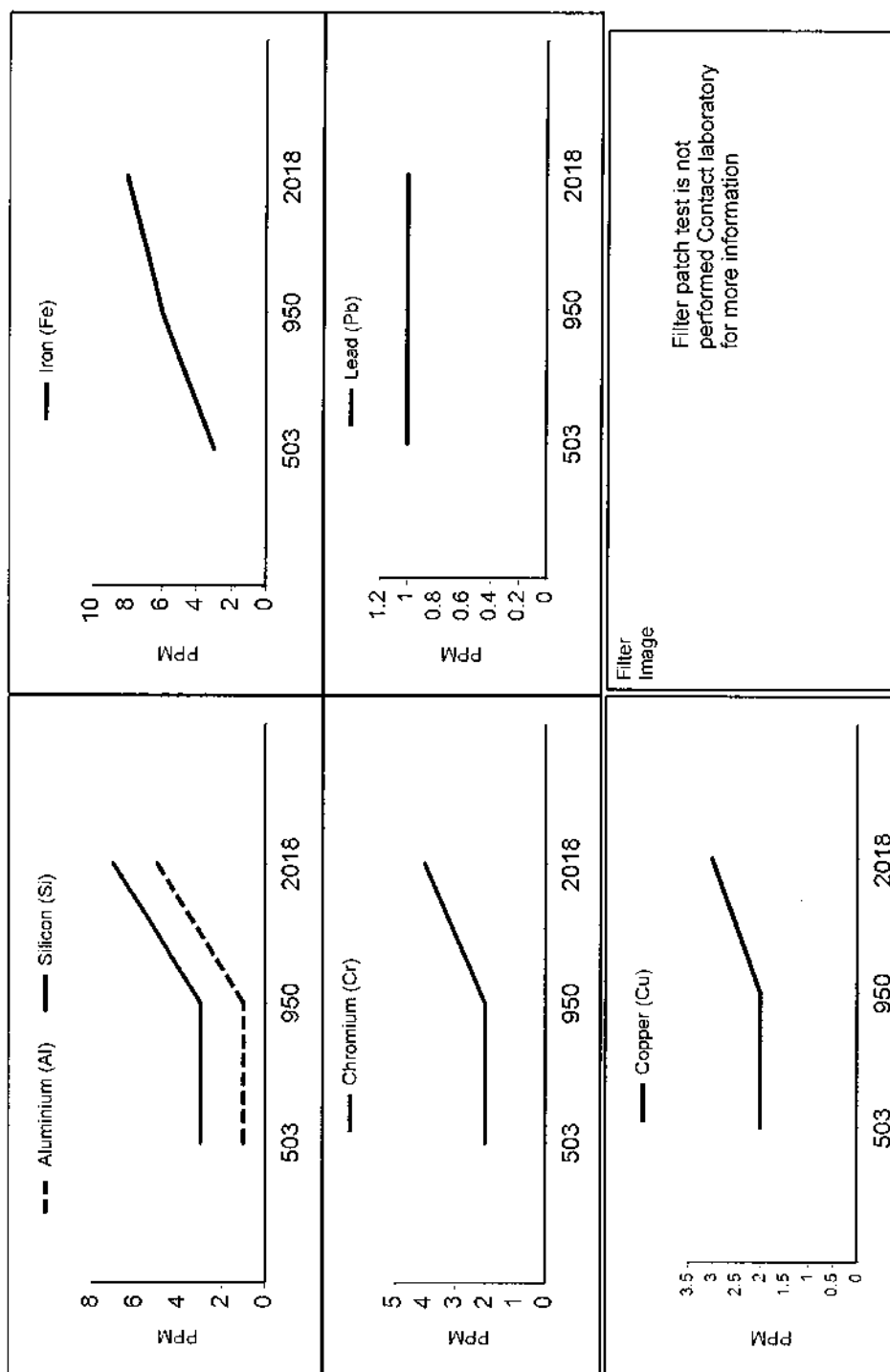
Authorized Signatory - Diagnostician: lawrence.ho





UIN 0701C61

10204890199



0268 v1.10

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**Sydney**  
2/171-175 Newton Road  
Wetherill Park NSW 2184  
Phone: (02) 8786 3150

**Muswellbrook**  
Unit 2/6 Industrial Close  
Muswellbrook NSW 2333  
Phone: (02) 65413865  
Unit 1A/6 Industrial Close

**Wellington**  
74 Seaview Road  
Lower Hutt Wellington NZ 5010  
Phone: (64) 04 586 6202

**International Locations**

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Phoenix, Arizona  
Sparks, Nevada

**Canada**  
Edmonton, Alberta

**Southeast Asia**  
Kuala Lumpur, Singapore

**South America**  
Santiago de Chile

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Alarm limits are based on a combination of trend and OEM, client and/or ALS proprietary specifications. For more information please contact your testing laboratory.



Certificate of Analysis

DATE SAMPLED	18-Dec-20	16-Feb-20	16-Jun-19
DATE RECEIVED	22-Feb-21	30-Apr-20	18-Jun-19
DATE REPORTED	23-Feb-21	30-Apr-20	18-Jun-19
TRIBOLOGY LABORATORY	Sydney	Brisbane	Brisbane

UIN 0701C5D

Differential

Unit No. GR504

Unit:	
Make	John Deere
Model	670GP
Serial No.	1DW670GPHJD691114
Capacity	36.0 Ltrs
Site	Yamba

Compartment:	
Name	Differential
Make	
Model	
Serial No.	

DIAGNOSIS

Copper level elevated. All other wear rates normal.  
Abrasive and other contaminant levels are acceptable.  
Please check recorded viscosity against requirements.  
Action: As oil and filters already changed and if filter debris was acceptable, resample at a reduced service interval to further monitor.  
NATA Accreditation No.825, Site No. 2024. \*NATA accreditation covers the performance of this service.

Analysis undertaken on the sample as received.  
Testing performed between Date Received and Date Reported unless otherwise specified.

LEGEND

Caution

Abnormal

Caution

Normal

Right Solutions •

SAMPLE NO.	10204890439	10003508840	10003372670
TRACKING NUMBER	41612911	29661107	25169930
MACHINE			
COMPONENT	Hrs	950	503
OIL	Hrs	950	503
OIL MAKE	Valvoline	John Deere	John Deere
OIL TYPE	Valvoline	Hy-Gard	Hy-Gard
OIL GRADE	Unknown	SAE 10W50	SAE 10W30
OIL ADDED			
FILTER	500		
FILTER CHANGED	Changed	Not Changed	Not Changed
OIL CHANGED	Changed		

<b>Metals (ppm)</b>			
*Aluminium (Al)	1	<1	3
*Copper (Cu)	126	20	11
*Chromium (Cr)	1	1	1
*Iron (Fe)	383	301	802
*Lead (Pb)	12	1	1
*Tin (Sn)	3	2	1
*Nickel (Ni)	1	<1	1

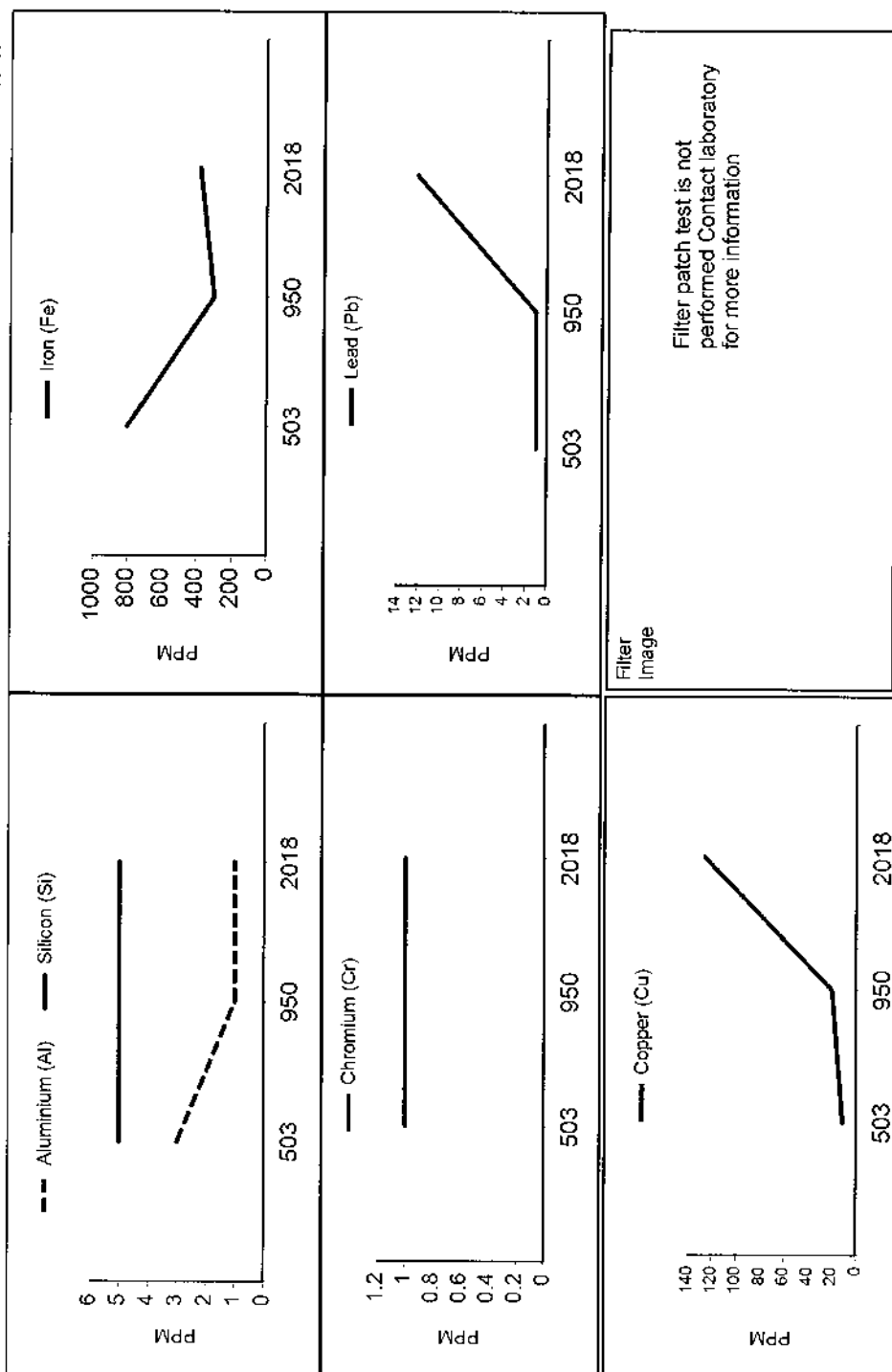
<b>Contaminants and Additives (ppm)</b>			
*Silicon (Si)	5	5	5
Boron (B)	71	52	<5
*Sodium (Na)	1	2	5
*Potassium (K)	1	<1	1
*Phosphorus (P)	1002	1057	979
*Molybdenum (Mo)	3	<1	2
*Magnesium (Mg)	22	22	89
*Calcium (Ca)	2711	2951	3293
*Zinc (Zn)	1037	1069	1155

<b>Physical Tests</b>			
Water (%) (FTIR)	<0.1	<0.1	<0.1
Viscosity (cSt, 40°C)	55	64	54
PQ Index	93	96	377
Oxidation (Abs) (FTIR)	5.7	5.7	13.7



UIN 0701C5D

10204890439



0268 v1.10

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Unit 1A/6 Industrial Close

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Sparks, Nevada

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Burlington, Ontario  
Edmonton, Alberta

**Southeast Asia**  
Kuala Lumpur, Singapore

**South America**  
Santiago de Chile

**Europe**  
Prague

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Certificate of Analysis

DATE SAMPLED	15-Dec-20	16-Feb-20
DATE RECEIVED	22-Feb-21	30-Apr-20
DATE REPORTED	24-Feb-21	01-May-20
TRIBOLOGY LABORATORY	Sydney	Brisbane

UIN 0701C60

Final Drive

Unit No. GR504

Unit: John Deere  
Make: 670GP  
Model: 1DW670GPHJD691114  
Serial No.: 78.0 Ltrs  
Capacity: Yamba  
Site:

Compartment:

Name Tandem Left

Make

Model

Serial No.

DIAGNOSIS

All wear rates normal. Heavy concentration of water present. Other contaminant levels acceptable. Viscosity within specified operating range. Action: Check all water access points (breathers/seals). As oil already changed, resample at a reduced service interval to further monitor. NATA Accreditation No.825. Site No. 2024. \*NATA accreditation covers the performance of this service.

Analysis undertaken on the sample as received.  
Testing performed between Date Received and  
Date Reported unless otherwise specified.

LEGEND

Abnormal

Abnormal

Caution

Normal

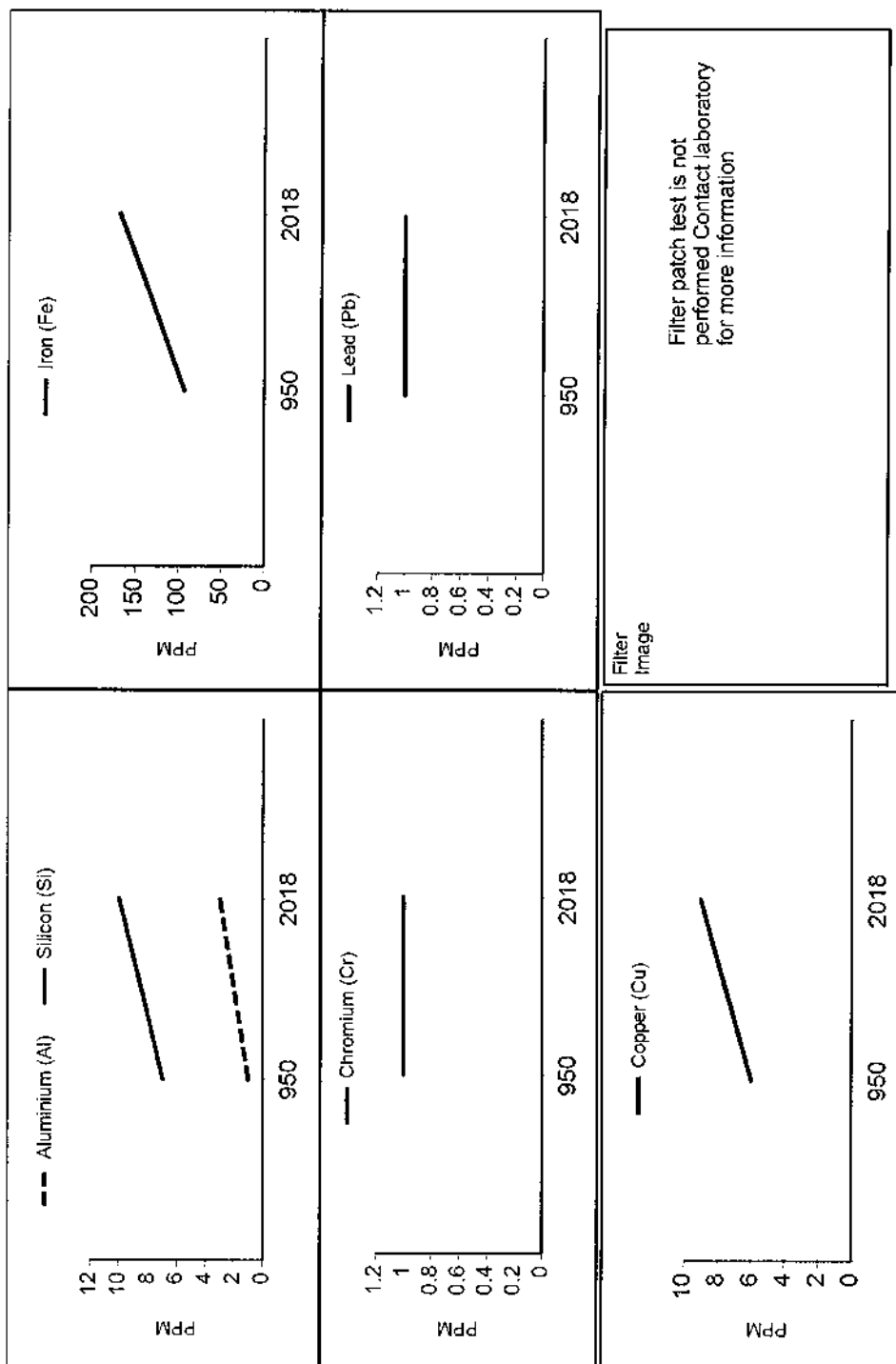
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Authorized Signatory - Diagnostician:

Antonio Colangelo

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0268 v1.10

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**Wellington**  
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Phone: (64) 04 566 6202

**Unit 1A/6 Industrial Close**

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**Southeast Asia**  
**Kuala Lumpur, Singapore**

**South America**  
**Santiago de Chile**

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UIN 0701C60

Final Drive

Unit No. GR504

Unit:

Make John Deere

Model 670GP

Serial No. 1DW670GPHJD691114

Capacity 78.0 Ltrs

Site Yamba

Compartment:

Name Tandem Left

Make

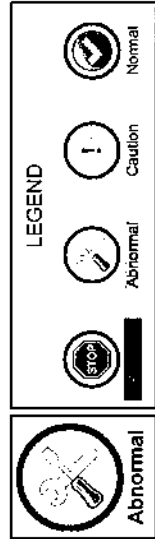
Model

Serial No.

### DIAGNOSIS

All wear rates normal. Heavy concentration of water present. Other contaminant levels acceptable. Viscosity within specified operating range. Action: Check all water access points (breathers/seals). As oil already changed, resample at a reduced service interval to further monitor. NATA Accreditation No.825. Site No. 2024. \*NATA accreditation covers the performance of this service.

Analysis undertaken on the sample as received.  
Testing performed between Date Received and  
Date Reported unless otherwise specified.



Right Solutions •

## Certificate of Analysis

DATE SAMPLED 15-Dec-20 16-Feb-20  
DATE RECEIVED 22-Feb-21 30-Apr-20  
DATE REPORTED 24-Feb-21 01-May-20  
TRIBOLOGY LABORATORY Sydney Brisbane

SAMPLE NO. 10204890437 10003508847  
TRACKING NUMBER 41612906 29661085  
WORK ORDER NO.  
MACHINE  
COMPONENT Hrs 2018 950  
OIL 2018 950  
OIL MAKE John Deere  
OIL TYPE Hy-Gard  
OIL GRADE SAE 10W30  
OIL ADDED John Deere  
FILTER CHANGED Not Applicable  
OIL CHANGED Changed Not Changed

#### Metals (ppm)

\*Aluminium (Al) 3 <1  
\*Copper (Cu) 9 6  
\*Chromium (Cr) 1 <1  
\*Iron (Fe) 167 93  
\*Lead (Pb) 1 <1  
\*Tin (Sn) 1 1  
\*Nickel (Ni) <1 1

#### Contaminants and Additives (ppm)

\*Silicon (Si) 10 7  
Boron (B) <5 <5  
\*Sodium (Na) 3 4  
\*Potassium (K) 1 1  
\*Phosphorus (P) 937 985  
\*Molybdenum (Mo) 46 26  
\*Magnesium (Mg) 95 96  
\*Calcium (Ca) 3112 3305  
\*Zinc (Zn) 1122 1125

#### Physical Tests

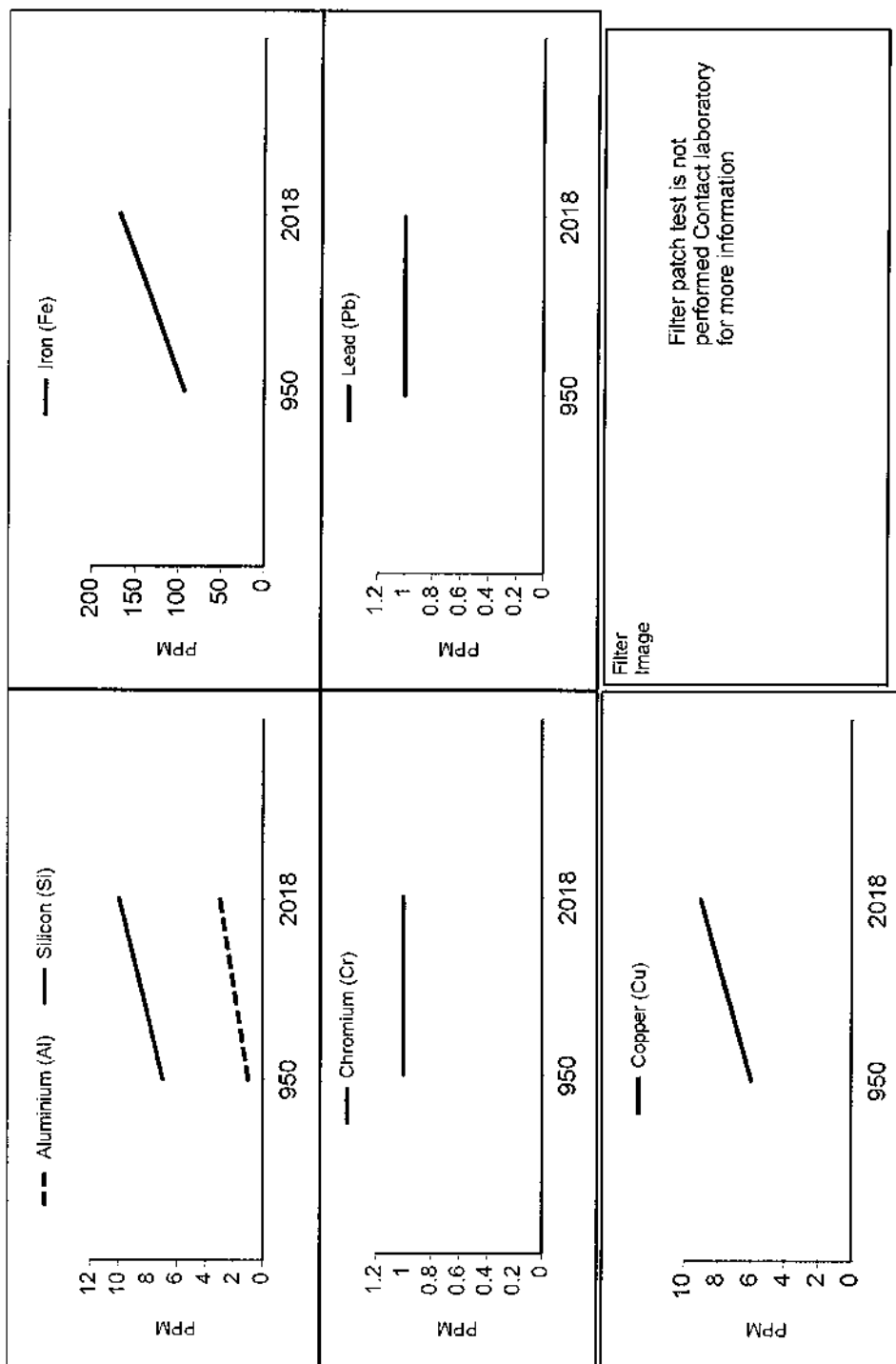
Water (%) (FTIR) 0.5 1.0  
Viscosity (cSt, 40°C) 67 62  
PQ Index 148 194  
Oxidation (Abs) (FTIR) 11.5 12.1



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Antonio Colangelo

Authorized Signatory - Diagnostician:



0268 v1.10

This analysis report is dependent upon the accurate completion of the sample submission sheet and correct sampling techniques as advised. The analysis is intended as an aid only in predicting mechanical wear and should not be regarded as a substitute for proper servicing or mechanical inspection. The company does not accept any liability whatsoever in respect of any loss or damage (including loss of profits, economic or other consequential loss or damage) however caused which may arise directly, or indirectly, as a result of the matters referred to in this analysis report.

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Lower Hutt Wellington NZ 5010  
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**Unit 1A/6 Industrial Close**

### International Locations

**U.S.A.**  
**Atlanta, Georgia**  
**Kansas City, Kansas**  
**Portland, Oregon**  
**Valley View, Ohio**  
**Phoenix, Arizona**  
**Sparks, Nevada**

**Canada**  
**Burlington, Ontario**  
**Edmonton, Alberta**

**Southeast Asia**  
**Kuala Lumpur, Singapore**

**South America**  
**Santiago de Chile**

All test methods are determined by laboratory location, and customer requirements. Methods can be made available on request by contacting the testing laboratory.

Alarm limits are based on a combination of trend and OEM. client and/or ALS proprietary specifications. For more information please contact your testing laboratory.