

UNDERGROUND DRILL RIG EVALUATION REPORT

Sales company: Marketing	Report Date: 8/07/2020
Customer: NT Mining Operations	Visit Date: 7/07/2020
Worksite: Cosmo	Eng. Hours: 319 Rockdrill Hours: 213 Power pack Hours: 1198
Issued By: Mathew Bosanac	Product Type: CableTec M
Report Type: Sale Audit	Ser. No. 8999 3269 00 TMG 18URE 0602

Summary of Check List:

Machine has been working onsite before being parked up due to site closure.
Machine is in great working order with low hrs. All components are in good operating condition with no faults to report.
Gripper arms and hose tree have been upgraded to MT stronger robust style
Machine comes with 2 new spare tires on rims
Spare cassette with 500m bulbed cable
Brand new cement silo



General judgement of the rig condition:

- As new
- Good
- Need preventive maint.
- Need minor overhaul
- Need complete overhaul
- Junk

Signature: Mathew Bosanac
Customer: NT mining Operations

	PART A/L ROCKDRILL COP: 1838mux		SER. NO.:
A	CHECK POINT	JUDGEMENT	COMMENTS
1	Front head/bushing Lubrication/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
2	Gear Housing Greasing	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
3	Side bolt nuts Tightening	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
4	Attachment screws Tightening	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
5	Rotation Motor Attachment nuts tightening	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
6	Accumulators Abnormal vibration of impact hoses	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
7	Hoses and nipples Damage/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	All new hoses
8	Hose accumulator Attachment/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
9	Flushing inlet Attachment screws tightening	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
10	Flushing hose connection Tightening/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	

Comments:

Rockdrill in in good condition with low hrs, Front head has been serviced

	PART B/L FEED, BMH:		SER. NO.:
A	CHECK POINT	JUDGEMENT	COMMENTS
1	Feed Beam Damage/wear/adj	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good condition
2	Sliding bars Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good
3	Sliding rails Damage/wear/adj	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good
4	Pulley wheel, bearing rear Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	New bearing and shaft
5	Traction and return ropes Damage/wear/adj	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	New ropes fitted
6	Hose reel/bearing Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
7	Cradle Damage/clearance	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
8	Feed cyl Damage/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
9	Hoses and nipples Damage/wear/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	All replaced
10	Threaded unions Torque	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	

11	Drill steel bushings and dowel Wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Rebuilt BSH
12	Guards and plates Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
13	Limit switch Damage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
14	Grease nipples Damage/grease	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	

Comments:

Feed is in good condition

	PART- RHS		SER. NO.:
A	CHECK POINT	JUDGEMENT	COMMENTS
1	Gripper arms Damage/wear/adj	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good new condition. MT upgraded
2	Hose tree Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good new condition. MT upgraded
3	BSH cylinders Damage/wear/adj	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Rebuilt recently
4	BSH jaws Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good condition
5	Segments Damage/wear/adj	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	good
6	Shaft Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	good
7	Sensors/cables Damage/clearance	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	good
8	Turning device/sensor Damage/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Replaced recently
9	Hoses and nipples Damage/wear/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	All new hoses and fittings
10	Threaded unions Torque	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	

11	Drill steel bushings and dowel Wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
12	Guards and plates Damage/wear	<input type="checkbox"/> OK <input checked="" type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input checked="" type="checkbox"/> Not Corrected	
13	Linear sensor Damage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
14	Grease nipples Damage/grease	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	

Comments:

RHS is in good working order, New MT gripper arms and hose tree have been fitted, Carousel has had drive motor replaced string of rods in carousel



	PART C/L BOOM/BUT:		SER. NO.:
A	CHECK POINT	JUDGEMENT	COMMENTS
1	Boom Body Damage/attachment	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
2	Guards Damage/attachment	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
3	Threaded unions Torque	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
4	Extension/bearing/scrapper Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
5	Links and shafts Wear/adj/lub	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
6	Cylinders Damage/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good no leaks
7	Rotation Unit Damage/play/grease	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
8	Valve block Leakage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good condition
9	Hoses and nipples Damage/wear/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good condition
10	Lub nipples Damage/grease	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected	

		<input type="checkbox"/> Not Corrected	
11	Hyd check valves Damage/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
12	Sensors Function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	All sensors and angle reading sensors operating correctly
13	Cables Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good condition

Comments:

All boom components are in good operating condition,

	PART - Grout boom/head		SER. NO.:
A	CHECK POINT	JUDGEMENT	COMMENTS
1	Boom Body Damage/attachment	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good condition no wear
2	Turning devices Damage/attachment	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	No leaks
3	Grout head Damage/attachment	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Some cement build up on grout head but all working
4	Grout hose Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good
5	Cable cutters Wear/damage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
6	Cylinders Damage/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
7	Drive motors cable/grout hose Damage/play/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good
8	Valve block Leakage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Small various leaks as expected
9	Cement pump Damage/wear/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Good working order
10	Cement bowl Damage/clean	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected	Clean and good condition

		<input type="checkbox"/> Not Corrected	
11	Hyd check valves Damage/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
12	Cement hopper Function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Empty and clean
13	Cables/sensors Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	



Comments: Grout boom is in good working condition rig has $\frac{3}{4}$ bulbed cable still fitted and grout hose is in good condition, Cable cutters and drive motors have no leaks

	PART- DRILLING SYSTEMS:		SER. NO.:
A	CHECK POINT	JUDGEMENT	COMMENTS
1	Pumps Function/condition/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Checked pressures all good no leaks
2	Valves Damage/leakage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
3	Hoses and nipples Damage/wear/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
4	Water System Damage/leakage function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
5	EI system Damage/wear/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
6	Lamps/bulbs Damage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
7	Lub system Oil level/leakage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
8	Gauges Damage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
9	Hydraulic filters Condition/clogged	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
10	Control panels Function/damage	<input type="checkbox"/> OK <input type="checkbox"/> Not OK	Slight cracks in RCS screen

	<input type="checkbox"/> Corrected <input checked="" type="checkbox"/> Not Corrected	
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	PART E CARRIER:		SER. NO.:
E	CHECK POINT	JUDGEMENT	COMMENTS
1	Wheels and tyres Damage/pressure	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	good condition 80% all round
2	Wheel nuts Tightness/damage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
3	Valves Damage/leakage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
4	Hoses and nipples Damage/wear/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
5	Compressor brakes Oil level	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
6	Water system engine Damage/leakage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
7	EI system and wires Damage/wear/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
8	Lub system Oil level/leakage/ function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
9	Manometers Damage/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
10	Air tank Drain Water	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	

11	Hydraulic filter cleanness	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
12	Reels Oil level	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
13	Brakes Accar. Function/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
14	Diesel engine oil/fuel/air filters Level/leakages/condition	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
15	Transmission oil/filter/solenoids Level/condition/function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
16	Boom console Cracks/damage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
17	Compressor Oil level/filter/condition	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
18	Hydraulic tank Level/cleanness/water	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
19	Lamps/bulbs Function/damage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
20	Prot. Roof/controls Function/damage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	

21	Hyd. Jacks Function/leakage/damage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
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Comments:

Carrier has been cleaned to a respectable level, Engine and complete carrier service was carried out weeks prior to parking up. All components working as standard



	PART F CABIN:		SER. NO.:
E	CHECK POINT	JUDGEMENT	COMMENTS
1	Windows/wipers Damage/condition	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	replaced
2	Air condition Function/filters/leakage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	A/C cool and all filters replaced
3	Lighting Function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
4	Operator Seat Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
5	Warming plates Legibility	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
6	Attachment/dampers Damage/wear	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
7	Emergency stop Function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	
8	Driving panel/controls Function/damage	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	

	TEST DRILLING/L:		SER.NO.:
E	CHECK POINT	JUDGEMENT	COMMENTS
1	Pump Pressure	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	230bar
2	Pos pump pressure	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	230Bar
3	Imp pressure high	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	180Bar
4	Imp pressure low Damage/leakage function	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	130Bar
5	Feed pressure high	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	120Bar
6	Feed pressure low	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	45Bar
7	Rot pressure idling	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	40Bar
8	Rot pressure drilling	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	60Bar
9	Rot RPM	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	160RPM
10	Damper pressure	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	40bar

11	RPCF Setting	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	70Bar
12	Anti-jamming setting	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	95Bar
13	Max feed pressure setting	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	120bar
14	Water pressure	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	14bar
15	Lub air pressure	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	3bar
16	Amp check	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	42bar
17	Stroke setting	<input type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	N/A
18	Flushing seals	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	Replaced
19	Feed pressure return	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not OK <input type="checkbox"/> Corrected <input type="checkbox"/> Not Corrected	150Bar

Summary

Overall the CableTec M is in excellent condition with low hours, this rig was working and performing well before being parked up. Regular service and maintenance with Epiroc site support personal and experienced operators using the machine.

The rig is fairly clean inside and out and has very few oil leaks, Hosing is neat and tidy and all moving components are tight.

Recommend a recommission at next site to set up drilling parameters to suit site conditions but other than that the rig is ready to go straight to work

Auditor

Mathew Bosanac

Epiroc TME product specialist

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